

BALL SPLINE

**ROTARY
BALL SPLINE**

**STROKE
BALL SPLINE**

BALL SPLINE

The NB ball spline is a linear motion mechanism utilizing the rotational motion of ball elements that can sustain loads and at the same time can transfer torque. It can be used in a wide variety of applications including robotics and transport type equipment.

STRUCTURE AND ADVANTAGES

The NB ball spline consists of a spline shaft with raceway grooves and a spline nut. The spline nut consists of an outer cylinder (main body), retainer, side rings, and ball elements that is designed and manufactured to achieve a reliably smooth motion.

High Load Capacity and Long Travel Life

The raceway grooves are machined to a radius close to that of the ball elements. The large ball contact area results in high load capacity and long travel life.

Wide Variety of Configurations

Spline shaft sizes with diameters from 4mm to 100mm are available. Several types of spline nut are available: cylindrical types (SSP/SSPM), flange types (SSPF/SSPT), and block type (SSPB). Material option of Stainless steel (SUS440C or equivalent) is also available. They can be specified to suit various applications.

High Accuracy Torque Transmission

Due to the effective contact angle between the raceway grooves and the balls, the NB ball spline can transfer large torque. By adjusting preload it is possible to give a higher rigidity and a higher positioning accuracy.

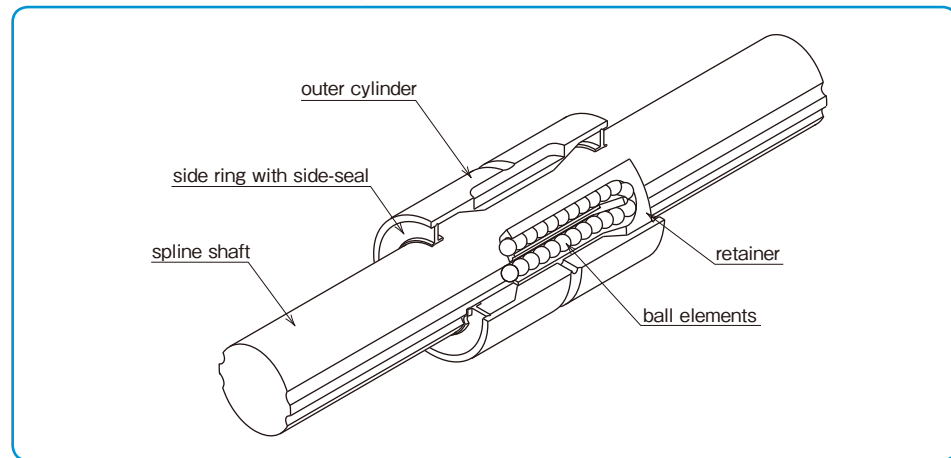
Ease of Additional Custom Machining

Since a round shaft with raceway grooves is used, NB ball spline shafts can be machined easily to customized specifications.

High-Speed Motion and High-Speed Rotation

The outer cylinder is compact and well balanced, resulting in good performance at high speed.

Figure B-1 Basic Structure of NB Ball Spline

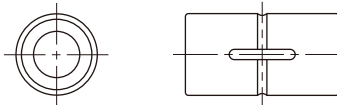
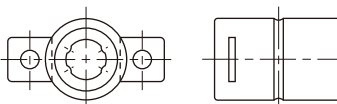
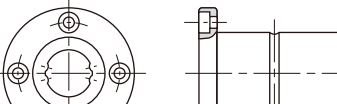
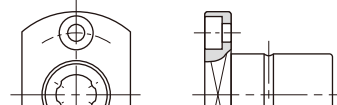
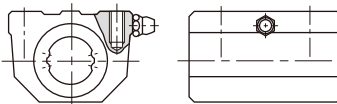


TYPES

TYPES OF SPLINE NUT

A wide variety of spline nut designs are available and all spline nuts come with side-seals as a standard feature.




Table B-1 Types of Spline Nut

type of nut		shape and advantage	page
cylindrical type	SSP SSPS	 <ul style="list-style-type: none"> cylindrical spline nut with key groove with special key nominal diameter: SSP4-100 : SSPS4-25 	P.B-14
	SSPM	 <ul style="list-style-type: none"> cylindrical spline nut without key groove with two lock plates for fixing nominal diameter: 6-10 	P.B-16
flange type	SSPF SSPFS	 <ul style="list-style-type: none"> spline nut with flange nominal diameter: SSPF6-60 : SSPFS6-25 	P.B-18
	SSPT	 <ul style="list-style-type: none"> spline nut with a two side cut flange nominal diameter: 6-10 	P.B-20
block type	SSPB	 <ul style="list-style-type: none"> cast block spline grooves are machined directly on main body high rigidity with grease fitting nominal diameter: 20-40 	P.B-22

TYPES OF SPLINE SHAFT

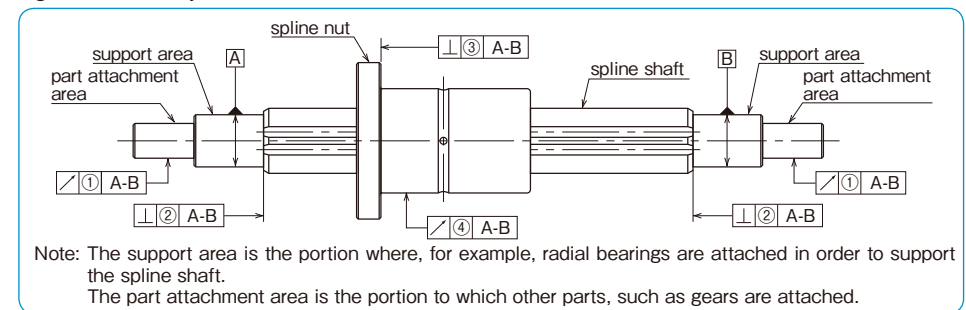
Depending on the application requirements, either a ground spline shaft or a non-ground (commercial grade) spline shaft is available.

Table B-2

type of spline shaft	shape and advantage
ground spline shaft	 <ul style="list-style-type: none"> • precision ground and precision machined surface finish • high precision • possible to machine ends of spline shaft and surface treatment • nominal diameter: 4-100
standard spline shaft	 <ul style="list-style-type: none"> • standard dimension and shape • accuracy grade: high grade • short lead time • nominal diameter: 4-60 (refer to page B-24)
commercial shaft (non-ground)	 <ul style="list-style-type: none"> • for general industrial use • cost effective • possible to machine ends of spline shaft and surface treatment • nominal diameter: 20-50 • maximum length: 5000mm (refer to page B-25)

ACCURACY

The NB ball spline is measured for accuracy at the points shown in Figure B-2 and categorized as either high-grade (blank) or precision-grade (P). Contact NB for accuracy information on the commercial type ball spline. Figure B-2 Accuracy Measurement Points



Tolerance of Spline Shaft Groove Torsion (Max.)

The groove torsion is indicated per 100mm, arbitrarily set as the effective length of the spline shaft section. When the spline length exceeds 100mm, the value shown in Table B-3 increases proportionally to the spline length.

Table B-3
Tolerance of Spline Shaft and Groove Torsion

type of shaft	ground shaft	
	high	precision (P)
accuracy grade		
tolerance	13 μm/100mm	6 μm/100mm

Table B-4 Tolerance Relative to Spline Support Area (Max.)

unit/μm

part number	radial runout of part attachment area ①		perpendicularity of the end of the spline shaft section ② (when grinding is requested on the drawing)		perpendicularity of the flange ③	
	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade
SSP 4					—	—
SSP 6	14	8	9	6	11	8
SSP 8						
SSP 10	17	10				
SSP 13A	19	12	11	8	13	9
SSP 16A						
SSP 20A						
SSP 25A	22	13	13	9	16	11
SSP 30A						
SSP 40A	25	15	16	11	19	13
SSP 50A						
SSP 60A	29	17	19	13	22	15
SSP 80						
SSP 80L						
SSP100	34	20	22	15	—	—
SSP100L						
SSP 20	19	12	11	8	13	9
SSP 25	22	13	13	9	16	11
SSP 30						
SSP 40	25	15	16	11	19	13
SSP 50						
SSP 60	29	17	19	13	22	15

Table B-5 ④Radial Runout of Outer Surface of Spline Nut Relative to Spline Shaft Support Area (Max.) unit/ μm

total length of spline shaft (mm)		SSP4 SSP6 SSP8		SSP10		SSP13A SSP16A		part number SSP20A · 20 SSP25A · 25 SSP30A · 30		SSP40A · 40 SSP50A · 50		SSP60A · 60 SSP80 SSP80L		SSP100 SSP100L	
greater than	or less	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade	high-grade	precision-grade
—	200	46	26	36	20	34	18	32	18	32	16	30	16	30	16
200	315	89	57	54	32	45	25	39	21	36	19	34	17	32	17
315	400	126*	82*	68	41	53	31	44	25	39	21	36	19	34	17
400	500	163*	108*	82	51	62	38	50	29	43	24	38	21	35	19
500	630	—	—	102	65	75	46	57	34	47	27	41	23	37	20
630	800	—	—	—	—	92	58	68	42	54	32	45	26	40	22
800	1,000	—	—	—	—	115	75	83	52	63	38	51	30	43	24
1,000	1,250	—	—	—	—	153	97	102	65	76	47	59	35	48	28
1,250	1,600	—	—	—	—	195*	127*	130	85	93	59	70	43	55	33
1,600	2,000	—	—	—	—	—	—	171	116	118	77	86	54	65	40

★ SSP4 maximum length: 300mm; SSP6 maximum length: 400mm; SSP13A, 16A maximum length: 1500mm
 ★★ Please contact NB for shaft lengths exceeding 2000mm.

PRELOAD AND CLEARANCE IN ROTATIONAL DIRECTION

Both the clearance and preload are expressed in terms of clearance in the rotational direction. The preload is categorized into three different levels: standard, light (T1), and medium (T2). A preload cannot be specified with the commercial grade spline shaft.

Table B-6 Preload and Clearance in Rotational Direction unit/ μm

part number	standard	light (T1)	medium (T2)
SSP 4	-2~+1	-6~-2	—
SSP 6			
SSP 8			
SSP 10	-3~+1	-8~-3	-13~-8
SSP 13A			
SSP 16A			
SSP 20A	-4~+2	-12~-4	-20~-12
SSP 25A			
SSP 30A			
SSP 40A	-6~+3	-18~-6	-30~-18
SSP 50A			
SSP 60A			
SSP 80			
SSP 80L	-8~+4	-24~-8	-40~-24
SSP100			
SSP100L			
SSP 20	-4~+2	-12~-4	-20~-12
SSP 25			
SSP 30			
SSP 40	-6~+3	-18~-6	-30~-18
SSP 50			
SSP 60			

Table B-7 Operating Condition and PreLoad

preload	preload symbol	operating conditions
standard	blank	minute vibration is applied. a precise motion is required. a torque in a given direction is applied.
light	T1	slight vibration is applied. slight torsional load is applied. cyclic torque is applied.
medium	T2	shock/vibration is applied. over-hang load is applied. torsional load is applied.

STRENGTH OF SPLINE SHAFT

The ball spline has larger load ratings compared to ball bush. Also, the ball spline can sustain radial load, moment (bending moment) and torque (twisting moment) at the same time. Thus, it is necessary to consider the strength of ball spline shaft.

Using the following equations, select the size of ball spline shaft.

Bending Moment Only

$$\sigma \geq \frac{M}{Z} \dots\dots\dots (1)$$

σ : permissible bending stress of spline shaft (98N/mm²)
 M: bending moment onto spline shaft (N·mm)
 Z: modulus of section (mm³)
 (refer to Table B-8 on page B-8)

Twisting Moment Only

$$\tau_a \geq \frac{T}{Z_p} \dots\dots\dots (2)$$

τ_a : permissible twisting stress of spline shaft (49N/mm²)
 T: twisting moment onto spline shaft (N·mm)
 Z_p: polar modulus of section (mm³)
 (refer to Table B-8 on page B-8)

Bending Moment and Twisting Moment Combined

Calculate equivalent bending moment (Me) by using equation (3). Then, substitute Me into equation (1) for shaft size selection.

$$M_e = \frac{1}{2} \{ (M + \sqrt{M^2 + T^2}) \} \dots\dots\dots (3)$$

Me: equivalent bending moment (N·mm)
 M: bending moment onto spline shaft
 T: twisting moment onto spline shaft

Rigidity of Spline Shaft

The rigidity of spline shaft is expressed in the torsional angle (θ) caused by twisting moment. For high accuracy smooth motion, it is necessary to keep the torsional angle within 0.25° per 1,000mm.

$$\theta = \frac{T \cdot L}{G \cdot I_p} \cdot \frac{360}{2\pi} \dots\dots\dots (4)$$

$$\text{Rigidity} = 0.25 \geq \frac{1,000}{L} \dots\dots\dots (5)$$

θ : torsional angle (°)
 T: twisting moment onto spline shaft (N·mm)
 L: spline shaft length (mm)
 G: shearing modulus (SUJ2) 7.9×10⁴ (N/mm²)
 (SUS) 7.69×10⁴ (N/mm²)
 I_p: polar moment of inertia of area (mm⁴)
 (refer to Table B-8 on page B-8)

Figure B-3 Bending Moment

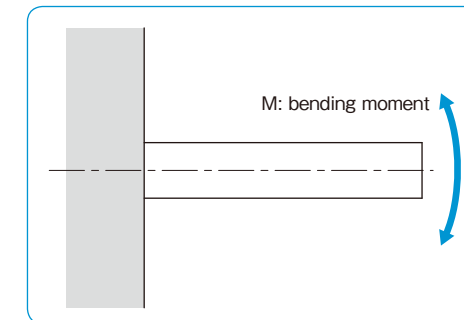


Figure B-4 Twisting Moment

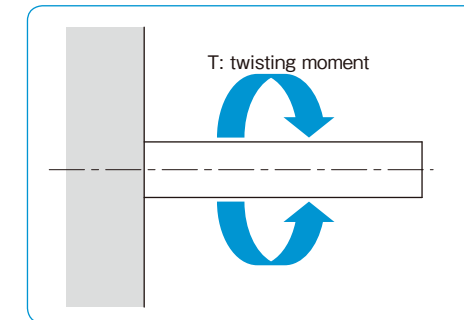


Figure B-5 Deformation of Spline Shaft by Twisting Moment

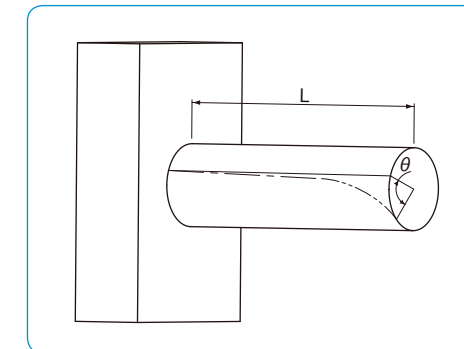


Table B-8 Cross-sectional Characteristics of Spline Shaft

part number	I moment of inertia of area mm ⁴	Z modulus of section mm ³	I _p polar moment of inertia of area mm ⁴	Z _p polar modulus of section mm ³	C=1/48EI	
					SUJ2 1/N·mm ²	SUS440C
SSP 4	1.18×10	5.90	2.41×10	1.20×10	8.57×10 ⁻⁹	8.83×10 ⁻⁹
SSP 6	5.91×10	1.97×10	1.21×10 ²	4.04×10	1.71×10 ⁻⁹	1.76×10 ⁻⁹
SSP 8	1.90×10 ²	4.76×10	3.88×10 ²	9.69×10	5.32×10 ⁻¹⁰	5.47×10 ⁻¹⁰
SSP 10	4.61×10 ²	9.22×10	9.42×10 ²	1.88×10 ²	2.19×10 ⁻¹⁰	2.26×10 ⁻¹⁰
SSP 13A	1.32×10 ³	2.03×10 ²	2.70×10 ³	4.16×10 ²	7.66×10 ⁻¹¹	7.89×10 ⁻¹¹
SSP 16A	2.98×10 ³	3.73×10 ²	6.15×10 ³	7.68×10 ²	3.39×10 ⁻¹¹	3.49×10 ⁻¹¹
SSP 20A	7.35×10 ³	7.35×10 ²	1.51×10 ⁴	1.51×10 ³	1.38×10 ⁻¹¹	1.42×10 ⁻¹¹
SSP 25A	1.79×10 ⁴	1.43×10 ³	3.68×10 ⁴	2.94×10 ³	5.65×10 ⁻¹²	5.82×10 ⁻¹²
SSP 30A	3.63×10 ⁴	2.42×10 ³	7.57×10 ⁴	5.05×10 ³	2.79×10 ⁻¹²	—
SSP 40A	1.15×10 ⁵	5.73×10 ³	2.39×10 ⁵	1.20×10 ⁴	8.83×10 ⁻¹³	—
SSP 50A	2.81×10 ⁵	1.12×10 ⁴	5.86×10 ⁵	2.34×10 ⁴	3.60×10 ⁻¹³	—
SSP 60A	5.91×10 ⁵	1.97×10 ⁴	1.22×10 ⁶	4.08×10 ⁴	1.71×10 ⁻¹³	—
SSP 80	1.93×10 ⁶	4.83×10 ⁴	3.92×10 ⁶	9.81×10 ⁴	5.24×10 ⁻¹⁴	—
SSP 80L						
SSP100	4.69×10 ⁶	9.38×10 ⁴	9.55×10 ⁶	1.91×10 ⁵	2.16×10 ⁻¹⁴	—
SSP100L						
SSP 20	5.03×10 ³	5.53×10 ²	1.04×10 ⁴	1.14×10 ³	2.01×10 ⁻¹¹	2.07×10 ⁻¹¹
SSP 25	1.27×10 ⁴	1.10×10 ³	2.63×10 ⁴	2.29×10 ³	7.97×10 ⁻¹²	8.21×10 ⁻¹²
SSP 30	2.74×10 ⁴	1.96×10 ³	5.73×10 ⁴	4.10×10 ³	3.69×10 ⁻¹²	—
SSP 40	8.71×10 ⁴	4.66×10 ³	1.82×10 ⁵	9.75×10 ³	1.16×10 ⁻¹²	—
SSP 50	2.16×10 ⁵	9.19×10 ³	4.53×10 ⁵	1.93×10 ⁴	4.69×10 ⁻¹³	—
SSP 60	4.50×10 ⁵	1.59×10 ⁴	9.46×10 ⁵	3.35×10 ⁴	2.25×10 ⁻¹³	—

CALCULATION OF DEFLECTION AND DEFLECTION ANGLE OF SPLINE SHAFT

The following formulas are used to obtain the deflection and its angle of the ball spline shaft. Typical conditions are listed in Table B-9.

Table B-9 Formulas for Calculating Deflection and Deflection Angle

support method	specification	formula for deflection	formula for deflection angle
1 support support		$\delta_{max} = \frac{P\ell^3}{48EI} = P\ell^3C$	$i_1 = 0$ $i_2 = \frac{P\ell^2}{16EI} = 3P\ell^2C$
2 fixed fixed		$\delta_{max} = \frac{P\ell^3}{192EI} = \frac{1}{4}P\ell^3C$	$i_1 = 0$ $i_2 = 0$
3 support support		$\delta_{max} = \frac{5p\ell^4}{384EI} = \frac{5}{8}p\ell^4C$	$i_2 = \frac{p\ell^3}{24EI} = 2p\ell^3C$
4 fixed fixed		$\delta_{max} = \frac{p\ell^4}{384EI} = \frac{1}{8}p\ell^4C$	$i_2 = 0$
5 support support		$\delta_1 = \frac{Pa^3}{6EI} \left(2 + \frac{3b}{a} \right) = 8Pa^3 \left(2 + \frac{3b}{a} \right) C$ $\delta_{max} = \frac{Pa^3}{24EI} \left(\frac{3\ell^2}{a^2} - 4 \right) = 2Pa^3 \left(\frac{3\ell^2}{a^2} - 4 \right) C$	$i_1 = \frac{Pab}{2EI} = 24PabC$ $i_2 = \frac{Pa(a+b)}{2EI} = 24Pa(a+b)C$
6 fixed fixed		$\delta_1 = \frac{Pa^3}{6EI} \left(2 - \frac{3a}{\ell} \right) = 8Pa^3 \left(2 - \frac{3a}{\ell} \right) C$ $\delta_{max} = \frac{Pa^3}{24EI} \left(2 + \frac{3b}{a} \right) = 2Pa^3 \left(2 + \frac{3b}{a} \right) C$	$i_1 = \frac{Pa^2b}{2EI\ell} = \frac{24Pa^2bC}{\ell}$ $i_2 = 0$
7 fixed free		$\delta_{max} = \frac{P\ell^3}{3EI} = 16P\ell^3C$	$i_1 = \frac{P\ell^2}{2EI} = 24P\ell^2C$ $i_2 = 0$
8 fixed free		$\delta_{max} = \frac{p\ell^4}{8EI} = 6p\ell^4C$	$i_1 = \frac{p\ell^3}{6EI} = 8p\ell^3C$ $i_2 = 0$
9 support support		$\delta_{max} = \frac{\sqrt{3}Mo\ell^2}{216EI} = \frac{2\sqrt{3}}{9}Mo\ell^2C$	$i_1 = \frac{Mo\ell}{12EI} = 4Mo\ell C$ $i_2 = \frac{Mo\ell}{24EI} = 2Mo\ell C$
10 fixed fixed		$\delta_{max} = \frac{Mo\ell^2}{216EI} = \frac{2}{9}Mo\ell^2C$	$i_1 = \frac{Mo\ell}{16EI} = 3Mo\ell C$ $i_2 = 0$

δ_1 : deflection at the concentrated load point (mm) δ_{max} : maximum deflection (mm) i_1 : deflection angle at the concentrated load point (rad) i_2 : deflection angle at the support point (rad) Mo : moment (N·mm) P : concentrated load (N) p : uniformly distributed load (N/mm) a, b : concentrated load point distance (mm) ℓ : span (mm) I : moment of inertia of area (mm⁴) (refer to Table B-8 on page B-8) E : modulus of longitudinal elasticity (SUJ2) 2.06×10^5 (N/mm²) (SUS) 2.0×10^5 (N/mm²) C : $1/48EI$ (1/N·mm²)

ALLOWABLE ROTATIONAL SPEED OF SPLINE SHAFT

When the rotational speed is increased and approaches the spline shaft resonant frequency, the spline shaft is disabled from further operation. This speed is called the critical speed and can be obtained by the following equations. In order to leave a sufficient safety margin, the allowable operating speed should be set at about 80% of the calculated value.

Using the following equations, select the size of ball spline shaft. First, calculate λ and A by equation (8) and (9) then, substitute the values into equation (7).

$$N_c = 60 \cdot \frac{\lambda^2}{2\pi \cdot L^2} \cdot \sqrt{\frac{E \cdot I_d \times 10^3}{\gamma \cdot A}} \dots \dots \dots (7)$$

N_c : critical speed (min⁻¹)
 L : support distance (mm)
 E : modulus of longitudinal elasticity (SUJ2) 2.06×10^5 (N/mm²)
 (SUS) 2.0×10^5 (N/mm²)
 γ : density (SUJ2) 7.85×10^{-6} (kg/mm³)
 (SUS) 7.75×10^{-6} (kg/mm³)

I_d : Minimum Moment of Inertia of Area (mm⁴)

$$I_d = \frac{\pi \cdot d^4}{64} \dots \dots \dots (8)$$

d : maximum machined-down diameter with no spline grooves left (refer to Table B-10)

A: Minimum Cross-sectional Area of the Spline Shaft (mm²)

$$A = \frac{\pi \cdot d^2}{4} \dots \dots \dots (9)$$

d : maximum machined-down diameter with no spline grooves left (refer to Table B-10)

λ : coefficient by mounting method (refer to Figure B-6)

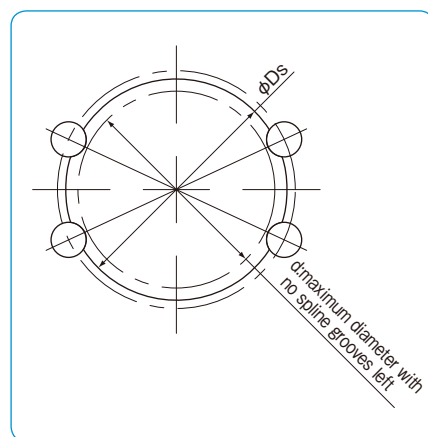
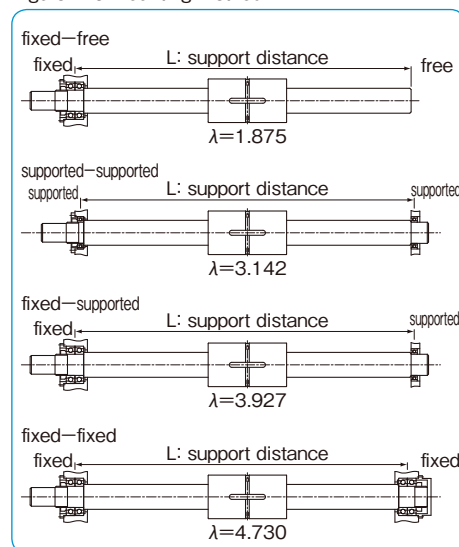
- fixed-free $\lambda = 1.875$
- supported-supported $\lambda = 3.142$
- fixed-supported $\lambda = 3.927$
- fixed-fixed $\lambda = 4.730$

Table B-10 Spline Shaft Profile

part number	d: maximum diameter with no spline grooves left mm	part number	d: maximum diameter with no spline grooves left mm
SSP 4	3.5	SSP 80	73.9
SSP 6	5.3	SSP 80L	
SSP 8	7.2	SSP100	92
SSP 10	9	SSP100L	
SSP 13A	11.7		
SSP 16A	14.2	SSP 20	16.4
SSP 20A	17.9	SSP 25	20.6
SSP 25A	22.4	SSP 30	24.8
SSP 30A	26.8	SSP 40	33.1
SSP 40A	35.5	SSP 50	41.4
SSP 50A	44.6	SSP 60	49.7
SSP 60A	54		

The maximum diameter (d) is recommended as the shaft diameter of the support area leaving no spline grooves after end-machining.

Figure B-6 Mounting Method



RATED LIFE

When the ball elements are used as the rolling elements in ball splines, the following equations are used to calculate the life of ball spline.

For radial load

$$L = \left(\frac{f_c}{f_w} \cdot \frac{C}{P} \right)^3 \cdot 50$$

For torque load

$$L = \left(\frac{f_c}{f_w} \cdot \frac{C_T}{T} \right)^3 \cdot 50$$

L : rated life (km) f_c : contact coefficient f_w : load coefficient
 C : basic dynamic load rating (N) P : applied load (N)
 C_T : basic dynamic torque rating (N·m) T : applied torque (N·m)

* Refer to page Eng-5 for the coefficients
 ** The load rating of the commercial spline is approximately 70% of the standard ball spline.

$$L_h = \frac{L \cdot 10^3}{2 \cdot \ell_s \cdot n_1 \cdot 60}$$

L_h : life time (hr) ℓ_s : stroke length (m)
 L : rated life (km) n_1 : number of cycles per minute (cpm)

OPERATING CONDITIONS

The performance of the ball spline is affected by the operating conditions of the application. The operating conditions should therefore be carefully taken into consideration.

Dust Prevention

Foreign particles or dust in the ball spline nut affects the motion accuracy and shortens the life time. Standard seals will perform well for dust prevention under normal operating conditions, however, in a harsh environment it is necessary to attach bellows or protective covers. (refer to Figure B-8)

Operating Temperature

The retainer is made of resin, so the operating temperature should never exceed 80°C.

Excessive Moment

One spline nut can sustain high moment, however, excessive moment makes the spline nut unbalanced and unstable in motion. Please use more than one spline nut for high moment or high accuracy applications.

Figure B-7 Radial Load and Torque Load

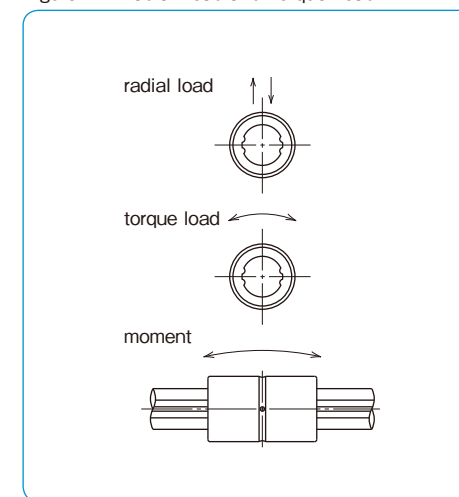
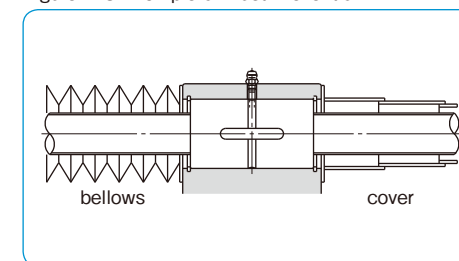


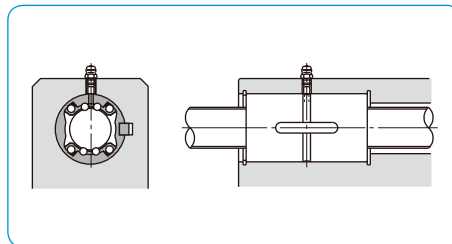
Figure B-8 Example of Dust Prevention



LUBRICATION

The spline nut is prelubricated with lithium soap based grease prior to shipment for immediate use. Please relubricate with a similar type of grease periodically depending on the operating conditions. Low dust generation grease is available from NB standard grease. (refer to page Eng-39) The NB spline nut has seals as standard. The seals work well to contain the grease inside the nut especially for the ground shaft, since the seal shape approximates the spline shaft profile.

Figure B-9 Example of Lubrication Mechanism



SPECIAL REQUIREMENTS

Based on customer drawings and requirements NB does shaft-end machining, spline nut machining, surface treatment, etc. Please contact NB for special requirements. Table B-11 shows a list of recommended inner diameters for hollow spline shaft.

Figure B-10 Example of Shaft-end Machining

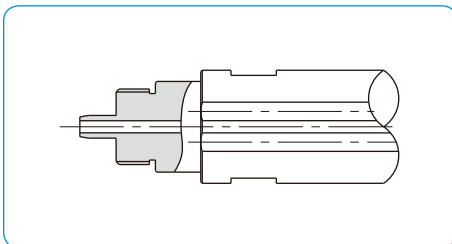
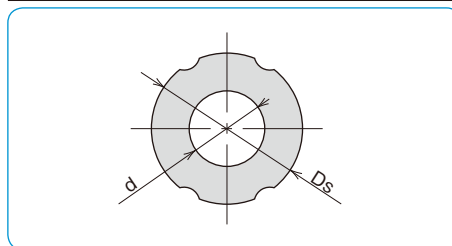


Table B-11 Recommended Inner Diameter for Hollow Spline Shaft

part number	shaft diameter Ds mm	inner diameter d mm	cross-sectional coefficient Z mm ³	second moment of inertia I mm ⁴
SSP 4	4	1.5	5.7	11
SSP 6	6	2	19.4	58
SSP 8	8	3	46.5	186
SSP10	10	4	89.6	448
SSP13A	13	6	193	1,260
SSP16A	16	8	348	2,780
SSP20A	20	10	686	6,860
SSP25A	25	15	1,230	15,400



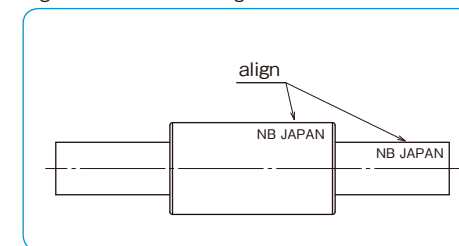
PRECAUTIONS ON MOUNTING

NB ball spline must be handled with care as a precision component. Please note the following points.

A Set of Spline Nut and Spline Shaft

The ball spline accuracy and preload is guaranteed when spline nut and shaft are aligned as shown in Figure B-11. Please make sure to align the NB marks when reinserting the shaft. When inserting the spline shaft into the spline nut, ensure that the ball elements do not drop out. This is done by aligning the raceway grooves of the shaft with the rows of ball elements and the seal lip of the nut. Then carefully insert the spline shaft through the spline nut. In case that the nut is preloaded, please exercise added care.

Figure B-11 NB mark Alignment



Fit between Spline Nut and Housing

A transition fit is used for the SSP/SSPM-type spline nut and its housing bore to minimize the clearance. If high accuracy is not required, then a clearance fit can be used. For the SSPT/SSPF type spline nut, for a light load and little torque application a hole slightly larger than the outer diameter of the nut can suffice. The mounting surface for the flange influences the perpendicularity and parallelism. Please make sure of the accuracy of the mounting surface.

Table B-12 Fit for the Spline Nut

type of spline nut	clearance fit	transition fit
SSP	H7	J6
SSPM		

Insertion of Spline Nut

When inserting a spline nut into the housing, use a jig like the one shown in Figure B-12. Carefully insert the nut so as not to hit the side ring and seal.

Figure B-12 Insertion of Spline Nut into Housing

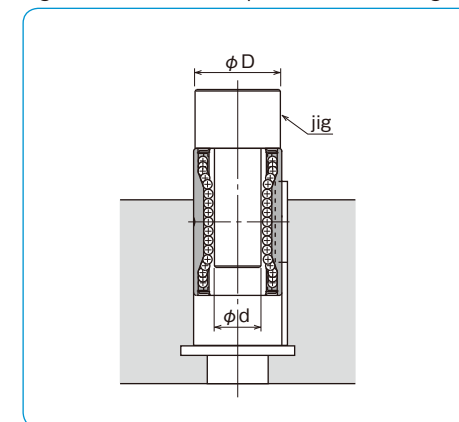


Table B-13 Recommended Jig Dimensions unit/mm

part number	D	d	part number	D	d
SSP 4	9.5	3.5	SSP 20	31.5	16.5
SSP 6	13.5	5	SSP 25	36.5	20.5
SSP 8	15.5	7	SSP 30	44.5	25
SSP 10	20.5	8.5	SSP 40	59.5	33
SSP 13A	23.5	12	SSP 50	74	41
SSP 16A	30.5	14.5	SSP 60	89	50
SSP 20A	34.5	18			
SSP 25A	41.5	22.5			
SSP 30A	46.5	27			
SSP 40A	63.5	35.6			
SSP 50A	79	44			
SSP 60A	89	53.5			
SSP 80	119	74			
SSP 80L					
SSP100	149	92			
SSP100L					

Mounting of SSP Type

Examples of installing the SSP type are shown in Figures B-13 and B-14.

Figure B-13 Using a Retaining Ring

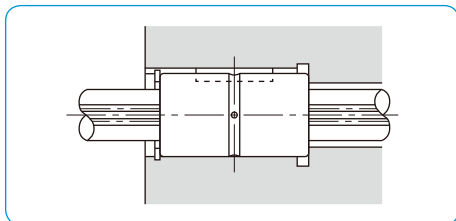
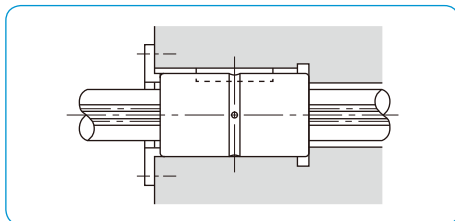


Figure B-14 Using a Push Plate



Key

The SSP type spline nut comes with a key shown in Figure B-15.

Figure B-15 Key for SSP Type

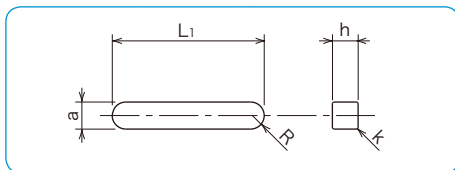


Table B-14 Major Dimensions of Key

part number	a		h		L ₁	R	k
	mm	tolerance μm	mm	tolerance μm			
SSP 4	2	+16 + 6	2	0 -25	6	1	0.2
SSP 6	2.5		2.5		10.5	1.25	
SSP 8	2.5		2.5		10.5	1.25	
SSP 10	3		3		13	1.5	
SSP 13A	3	+24 +12	3	0 -30	15	1.5	0.5
SSP 16A	3.5		3.5		17.5	1.75	
SSP 20A	4		4		29	2	
SSP 25A	4		4		36	2	
SSP 30A	4	4	42	2	0.5		
SSP 40A	6	6	52	3	0.5		
SSP 50A	8	+30/+15	7	0 -36	58	4	0.5
SSP 60A	12		8		67	6	0.8
SSP 80	16	+36	10	-36	76	8	0.5
SSP 80L		+18			110		
SSP100	20	+43	13	0 -43	110	10	0.8
SSP100L		+22			160		
SSP 20	4	+24	4	0	26	2	0.2
SSP 25	5	+12	5	-30	33	2.5	0.3
SSP 30	7	+30	7	0 -36	41	3.5	0.3
SSP 40	10	+15	8		55	5	0.5
SSP 50	15	+36	10	-36	60	7.5	0.5
SSP 60	18	+18	11	0/-43	68	9	0.5

Mounting of SSPM Type

Examples of installing the SSPM type are shown in Figures B-16 to B-19.

Figure B-16 Using F Type Lock Plates

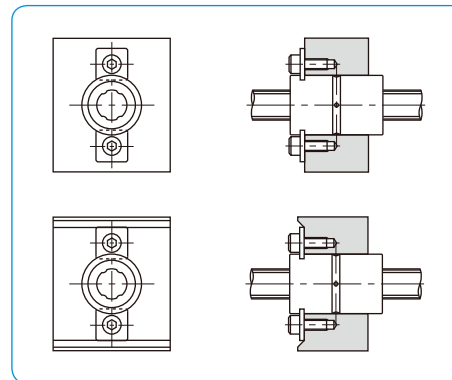


Figure B-17 Using LP Type Lock Plates

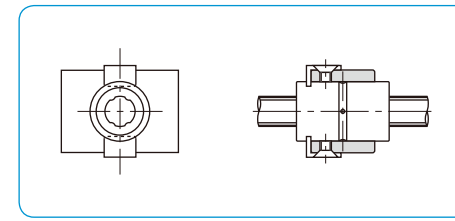


Figure B-19 Using Special Lock Plates (2)

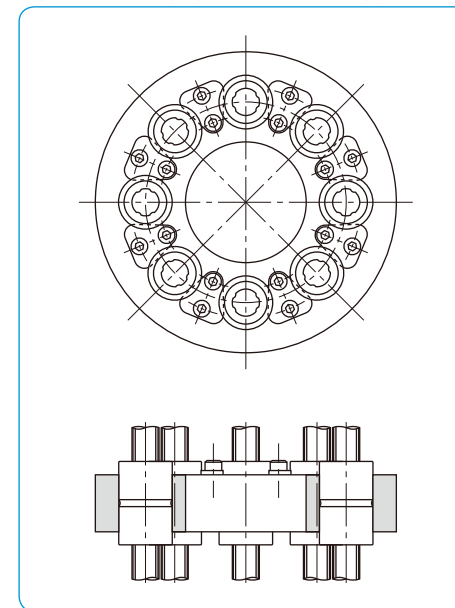
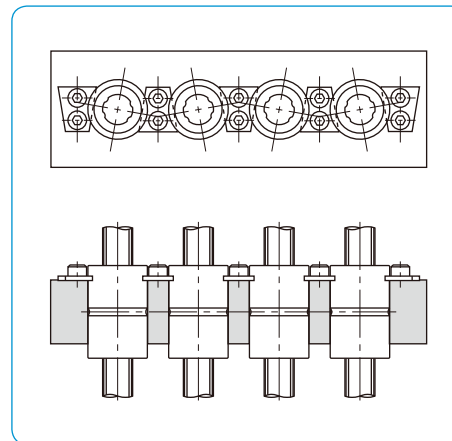


Figure B-18 Using Special Lock Plates (1)



F Type Lock Plate (Standard Plate)

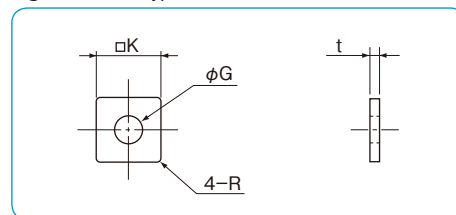
The lock plate shown in Figure B-20 is provided with the SSPM spline nut.

Material: SUS304CSP

Table B-15 F Type Lock Plate

part number	K mm	G mm	t mm	R mm	applicable spline nut
FP 6	6.8	2.9	1.0	0.5	SSPM 6
FP 8	8.5	3.5	1.2	0.5	SSPM 8
FP10	8.5	3.5	1.2	0.5	SSPM10

Figure B-20 F Type Lock Plate

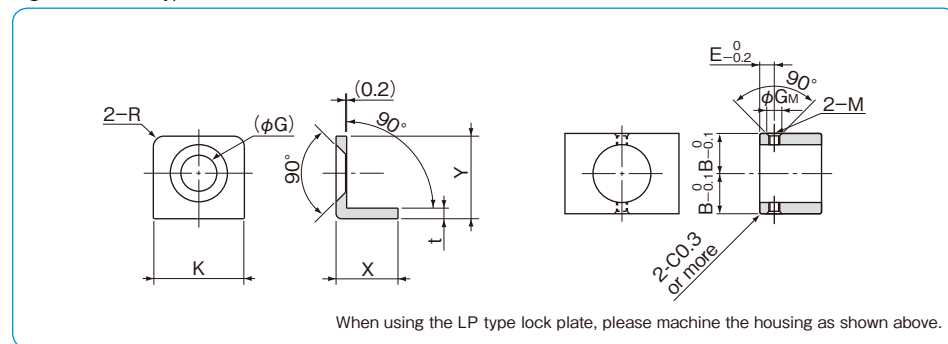


LP Type Lock Plate (Optional Plate)

The LP type lock plate is also available for purchase with the SSPM spline nut.

Material: SUS304CSP

Figure B-21 LP Type Lock Plate



When using the LP type lock plate, please machine the housing as shown above.

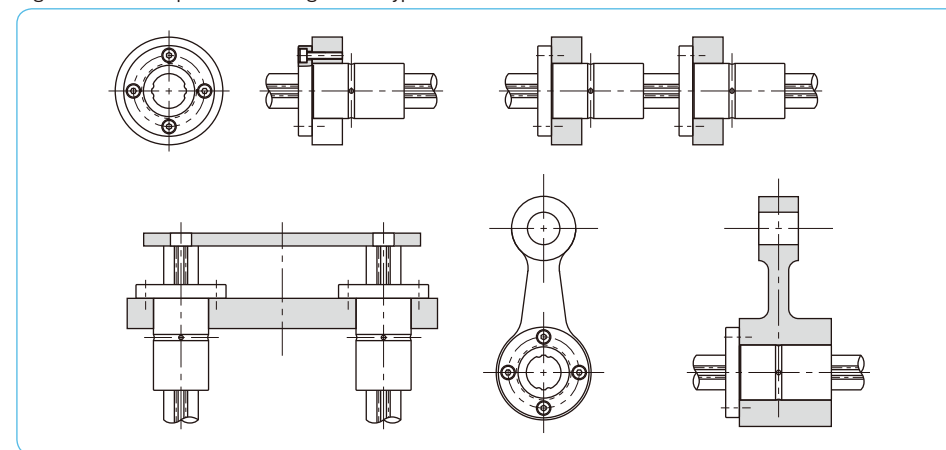
Table B-16 LP Type Lock Plate

part number	lock plate major dimensions						machined housing dimensions				applicable spline nut
	K mm	G mm	t mm	R mm	X mm	Y mm	B mm	E mm	G _M mm	M	
LP 6	8.6	3.8	1.0	1	5.85	7.8	11.1	3.3	3.5	M2.5	SSPM 6
LP 8	9.15	4.5	1.2	1	6.45	9.2	12.3	4.0	4.2	M3	SSPM 8
LP10	9.15	4.5	1.2	1	6.45	9.2	14.8	4.0	4.2	M3	SSPM10

Mounting of SSPF Type

Examples of installing the SSPF type are shown in Figure B-22.

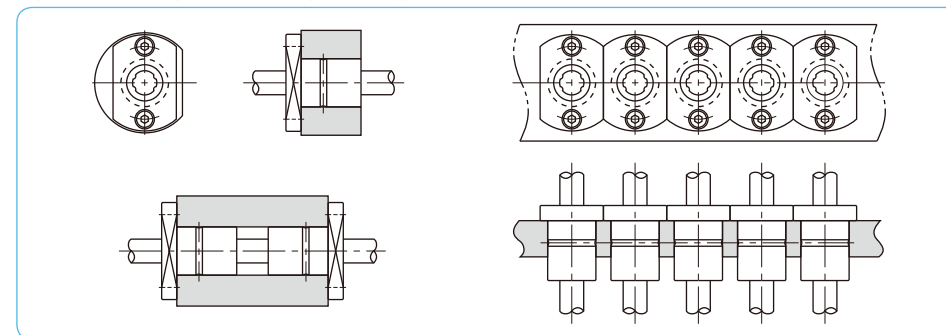
Figure B-22 Examples of installing SSPF Type



Mounting of SSPT Type

Examples of installing SSPT type are shown in Figure B-23.

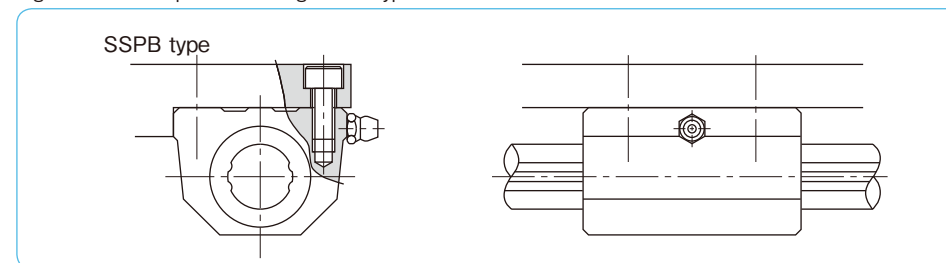
Figure B-23 Examples of installing SSPT Type



Mounting of SSPB Type

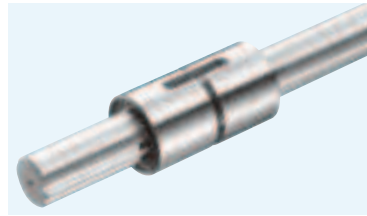
Example of installing SSPB type is shown in Figure B-24.

Figure B-24 Example of installing SSPB Type



SSP TYPE

– Cylindrical Spline Nut –



part number structure

example **SSP 80 L 2 T1 600 P / CU**

specification
SSP: standard
SSPS: anti-corrosion

nominal diameter

nut length
blank: standard
L: long

number of nuts attached to one shaft

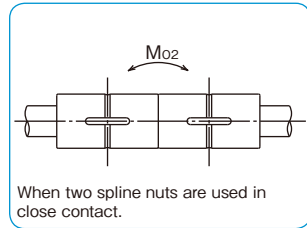
Note: retainer material is resin.

with special specification

accuracy grade
blank: high
P: precision

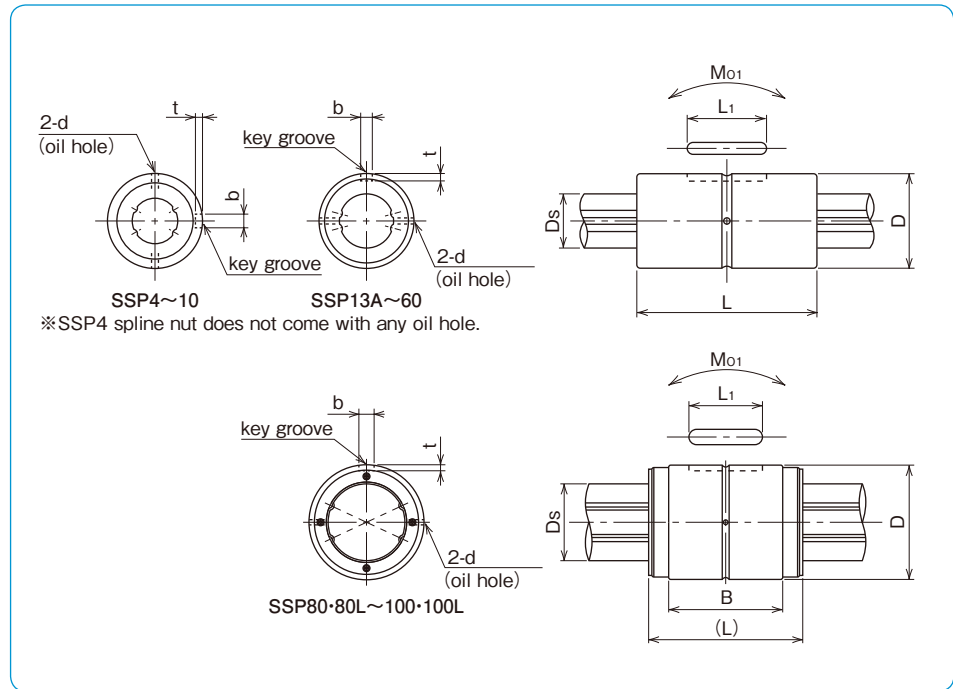
spline shaft total length

preload symbol
blank: standard
T1: light
T2: medium



When two spline nuts are used in close contact.

part number		D		L		B		major dimensions			
standard	anti-corrosion	mm	tolerance μm	mm	tolerance mm	mm	b	t	L ₁	d	
SSP 4	SSPS 4	10	0/-9	16	-0.2	-	2	1.2	6	-	
SSP 6	SSPS 6	14	0	25			2.5	+14	1.2	10.5	1
SSP 8	SSPS 8	16	-11	25			2.5		1.2	10.5	1.5
SSP 10	SSPS10	21	0	33			3	1.5	13	1.5	
SSP 13A	SSPS13A	24	-13	36			3	1.5	15	1.5	
SSP 16A	SSPS16A	31		50			3.5	2	17.5	2	
SSP 20A	SSPS20A	35	0	63			4	+18	2.5	29	2
SSP 25A	SSPS25A	42	-16	71			4		2.5	36	3
SSP 30A	—	47	0	80			4		2.5	42	3
SSP 40A	—	64	0	100			6	3.5	52	4	
SSP 50A	—	80	-19	125	8	+22/0	4	58	4		
SSP 60A	—	90	0	140	12	+27	5	67	4		
SSP 80	—	120	-22	160	-	118.2	16	0	76	5	
SSP 80L	—	120		217		175.2		110			
SSP100	—	150	0	185		132.6	20	+33	7	110	
SSP100L	—	150	-25	248		195.6			160	5	
SSP 20	SSPS20	32	0	60	0/-0.2	-	4	+18	2.5	26	2
SSP 25	SSPS25	37	-16	70	0		5	0	3	33	3
SSP 30	—	45	0	80			7	+22	4	41	3
SSP 40	—	60	0	100	10		0	4.5	55	4	
SSP 50	—	75	-19	112	15		+27	5	60	4	
SSP 60	—	90	0/-22	127	18		0	6	68	4	

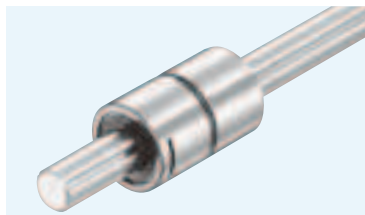


D _s	tolerance μm	basic torque rating		basic load rating		allowable static moment		mass		size
		dynamic C _T	static C _{0T}	dynamic C	static C ₀	M ₀₁	M ₀₂	nut kg	shaft kg/m	
4	0	0.74	1.05	0.86	1.22	1.97	10.3	0.0065	0.10	4
6	-12	1.5	2.4	1.22	2.28	5.1	40	0.019	0.21	6
8	0	2.1	3.7	1.45	2.87	7.4	50	0.023	0.38	8
10	-15	4.4	8.2	2.73	5.07	18.0	116	0.054	0.60	10
13	0	21	39.2	2.67	4.89	13.7	109	0.07	1.0	13A
16	-18	60	110	6.12	11.2	46	299	0.15	1.5	16A
20	0	105	194	8.9	16.3	110	560	0.22	2.4	20A
25	-21	189	346	12.8	23.4	171	1,029	0.33	3.7	25A
30	0	307	439	18.6	23.2	181	1,470	0.36	5.38	30A
40	0	674	934	30.8	37.5	358	2,940	0.95	9.55	40A
50	-25	1,290	2,950	40.3	64.9	690	4,080	1.9	15.0	50A
60	0	1,570	2,620	47.7	79.5	881	5,470	2.3	21.6	60A
80	0	3,860	6,230	83.1	134	2,000	11,100	5.1	39	80
	-30	5,120	9,340	110	201	4,410	21,100	7.6		80L
100	0	6,750	11,500	135	199	3,360	19,300	9.7	61	100
	-35	8,960	17,300	179	298	7,340	37,700	13.9		100L
18.2	0	83	133	7.84	11.3	63	500	0.2	2.0	20
23	-21	162	239	12.3	16.1	104	830	0.22	3.1	25
28	0	289	412	18.6	23.2	181	1,470	0.35	4.8	30
37.4	0	637	882	30.8	37.5	358	2,940	0.81	8.6	40
47	-25	1,390	3,180	46.1	74.2	696	4,400	1.5	13.1	50
56.5	0/-30	2,100	4,800	58.0	127	1,300	8,800	2.5	19	60

1kN≒102kgf 1N·m≒0.102kgf·m

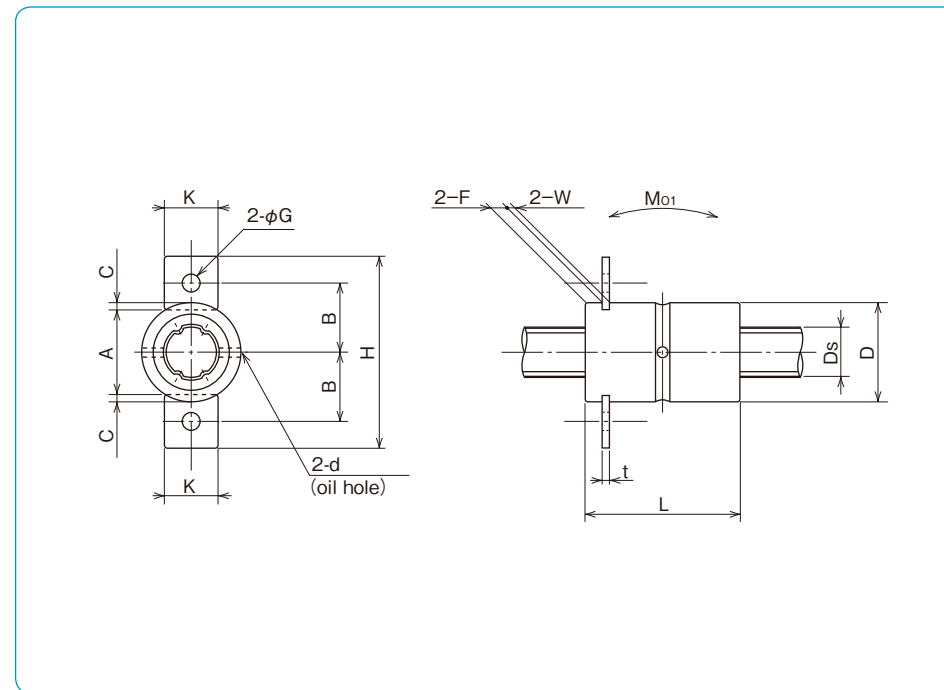
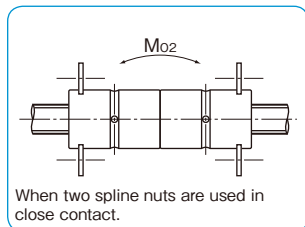
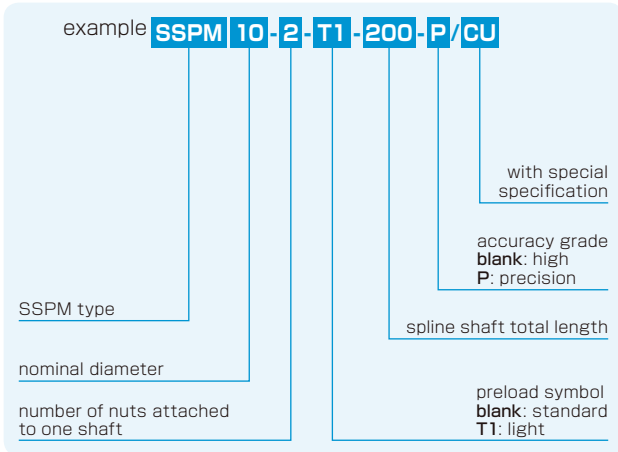
SSPM TYPE

– Keyless Spline Nut –



part number structure

example **SSPM 10-2-T1-200-P/CU**



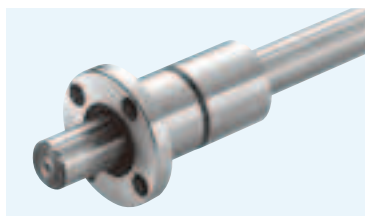
part number	major dimensions											
	D mm	tolerance μm	L mm	tolerance mm	F mm	W mm	C mm	A mm	d mm	B mm	H mm	K mm
SSPM 6	14	0	25	0	2.2	1.1	1.0	12.0	1	9.4	25.6	6.8
SSPM 8	16	-11	25	0	2.7	1.3	1.2	13.6	1.5	11	30.6	8.5
SSPM 10	21	0/-13	33	-0.2	2.7	1.3	1.2	18.6	1.5	13.5	35.6	8.5

G mm	t mm	Ds mm	tolerance μm	basic torque rating		basic load rating		allowable static moment		mass		size
				dynamic C _T N·m	static Co _T N·m	dynamic C kN	static Co kN	Mo ₁ N·m	Mo ₂ N·m	nut kg	shaft kg/m	
2.9	1.0	6	0/-12	1.5	2.4	1.22	2.28	5.1	40	0.019	0.21	6
3.5	1.2	8	0	2.1	3.7	1.45	2.87	7.4	50	0.023	0.38	8
3.5	1.2	10	-15	4.4	8.2	2.73	5.07	18.0	116	0.054	0.60	10

1kN≒102kgf 1N·m≒0.102kgf·m

SSPF TYPE

— Flange Type Nut —



part number structure

example **SSPF 25-2-T1-436-P/CU**

specification
SSPF: standard
SSPFS: anti-corrosion

nominal diameter

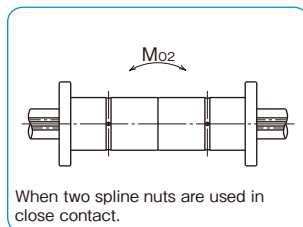
number of nuts attached to one shaft

Note: retainer material is resin.

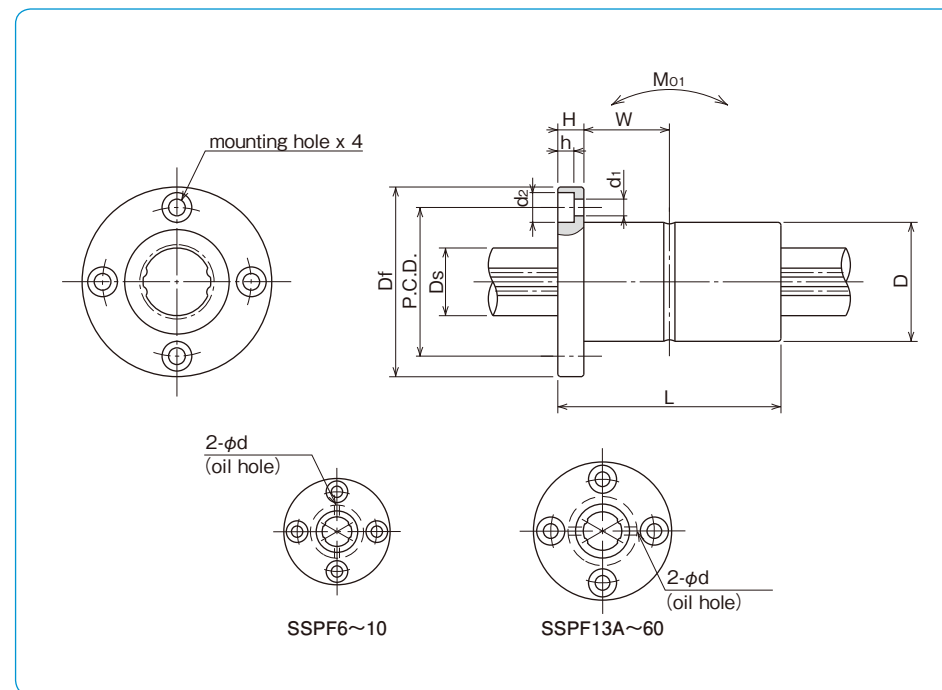
spline shaft total length

with special specification
 accuracy grade
blank: high
P: precision

preload symbol
blank: standard
T1: light
T2: medium



When two spline nuts are used in close contact.



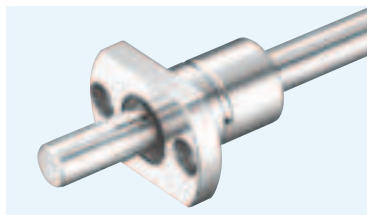
part number		D		L		major dimensions					
standard	anti-corrosion	mm	tolerance μm	mm	tolerance mm	Df	H	P.C.D.	d ₁ × d ₂ × h	W	
SSPF 6	SSPFS 6	14	0	25	0	30	5	22	3.4 × 6.5 × 3.3	7.5	
SSPF 8	SSPFS 8	16	-11	25		32	5	24	3.4 × 6.5 × 3.3	7.5	
SSPF10	SSPFS10	21	0	33		42	6	32	4.5 × 8 × 4.4	10.5	
SSPF13A	SSPFS13A	24	-13	36		-0.2	43	7	33	4.5 × 8 × 4.4	11
SSPF16A	SSPFS16A	31	0	50	-0.3	50	7	40	4.5 × 8 × 4.4	18	
SSPF20A	SSPFS20A	35		63		58	9	45	5.5 × 9.5 × 5.4	22.5	
SSPF25A	SSPFS25A	42		-16		71	65	9	52	5.5 × 9.5 × 5.4	26.5
SSPF30A	—	47		80		75	10	60	6.6 × 11 × 6.5	30	
SSPF40A	—	64	0	100	-0.3	100	14	82	9 × 14 × 8.6	36	
SSPF50A	—	80	-19	125		124	16	102	11 × 17.5 × 11	46.5	
SSPF60A	—	90	0/-22	140		129	18	107	11 × 17.5 × 11	52	
SSPF20	SSPFS20	32	0	60	0/-0.2	51	7	40	4.5 × 8 × 4.4	23	
SSPF25	SSPFS25	37		70		60	9	47	5.5 × 9.5 × 5.4	26	
SSPF30	—	45	-16	80	0	70	10	54	6.6 × 11 × 6.5	30	
SSPF40	—	60	0	100		90	14	72	9 × 14 × 8.6	36	
SSPF50	—	75	-19	112		113	16	91	11 × 17.5 × 11	40	
SSPF60	—	90	0/-22	127		129	18	107	11 × 17.5 × 11	45.5	

d	Ds	tolerance μm	basic torque rating		basic load rating		allowable static moment		mass		size
			dynamic C _T	static C _{0T}	dynamic C	static C ₀	Mo ₁	Mo ₂	nut kg	shaft kg/m	
1	6	0/-12	1.5	2.4	1.22	2.28	5.1	40	0.037	0.21	6
1.5	8	0	2.1	3.7	1.45	2.87	7.4	50	0.042	0.38	8
1.5	10	-15	4.4	8.2	2.73	5.07	18.0	116	0.094	0.6	10
1.5	13	0	21	39.2	2.67	4.89	13.7	109	0.1	1	13A
2	16	-18	60	110	6.12	11.2	46	299	0.2	1.5	16A
2	20	0	105	194	8.9	16.3	110	560	0.33	2.4	20A
3	25	-21	189	346	12.8	23.4	171	1,029	0.45	3.7	25A
3	30		307	439	18.6	23.2	181	1,470	0.55	5.38	30A
4	40	0	647	934	30.8	37.5	358	2,940	1.41	9.55	40A
4	50	-25	1,290	2,950	40.3	64.9	690	4,080	2.73	15.0	50A
4	60	0/-30	1,570	2,620	47.7	79.5	881	5,470	3.2	21.6	60A
2	18.2	0	83	133	7.84	11.3	63	500	0.22	2	20
3	23		162	239	12.3	16.1	104	830	0.32	3.1	25
3	28	-21	289	412	18.6	23.2	181	1,470	0.51	4.8	30
4	37.4	0	637	882	30.8	37.5	358	2,940	1.15	8.6	40
4	47	-25	1,390	3,180	46.1	74.2	696	4,400	2.1	13.1	50
4	56.5	0/-30	2,100	4,800	58.0	127	1,300	8,800	3.3	19	60

1kN≒102kgf 1N · m≒0.102kgf · m

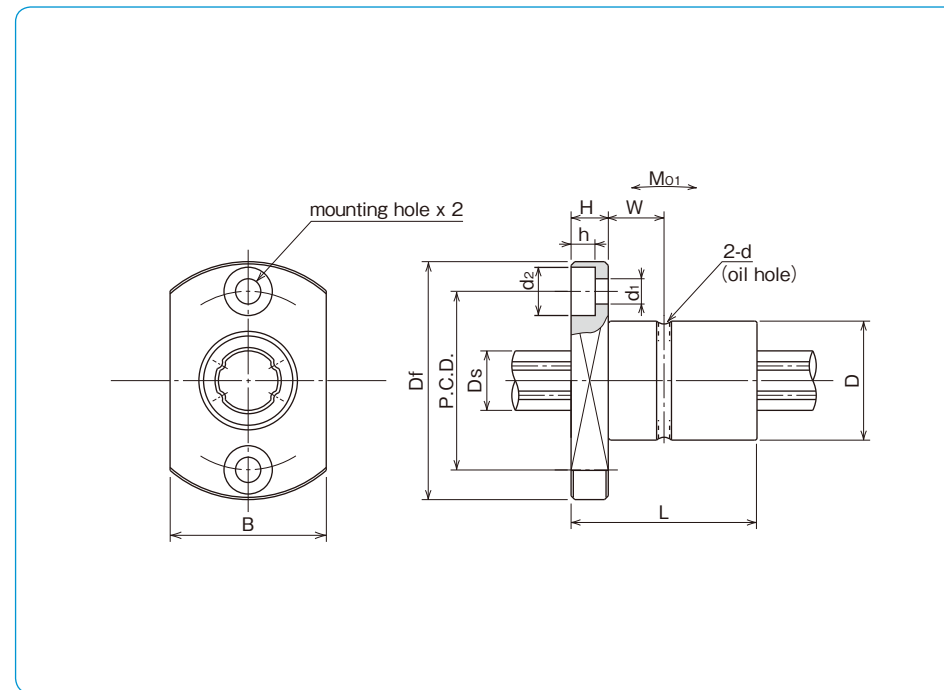
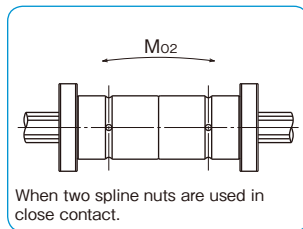
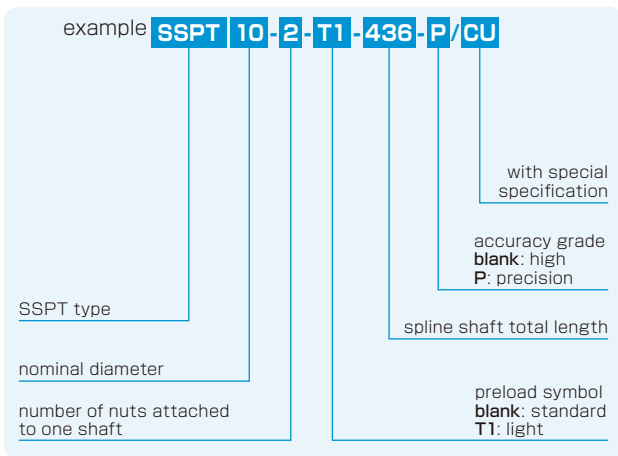
SSPT TYPE

– Two Side Cut Flange Type –



part number structure

example **SSPT 10-2-T1-436-P/CU**



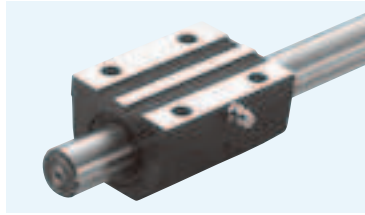
part number	D		L		major dimensions					W
	mm	tolerance μm	mm	tolerance mm	Df	B	H	P.C.D.	d ₁ × d ₂ × h	
SSPT 6	14	0	25	0	30	18	5	22	3.4 × 6.5 × 3.3	7.5
SSPT 8	16	-11	25	-0.2	32	21	5	24	3.4 × 6.5 × 3.3	7.5
SSPT 10	21	0/-13	33		42	25	6	32	4.5 × 8 × 4.4	10.5

d	Ds	tolerance μm	basic torque rating		basic load rating		allowable static moment		mass		size
			dynamic C _T	static Co _T	dynamic C	static Co	Mo ₁	Mo ₂	nut kg	shaft kg/m	
1	6	0/-12	1.5	2.4	1.22	2.28	5.1	40	0.029	0.21	6
1.5	8	0	2.1	3.7	1.45	2.87	7.4	50	0.035	0.38	8
1.5	10	-15	4.4	8.2	2.73	5.07	18.0	116	0.075	0.6	10

1kN≒102kgf 1N · m≒0.102kgf · m

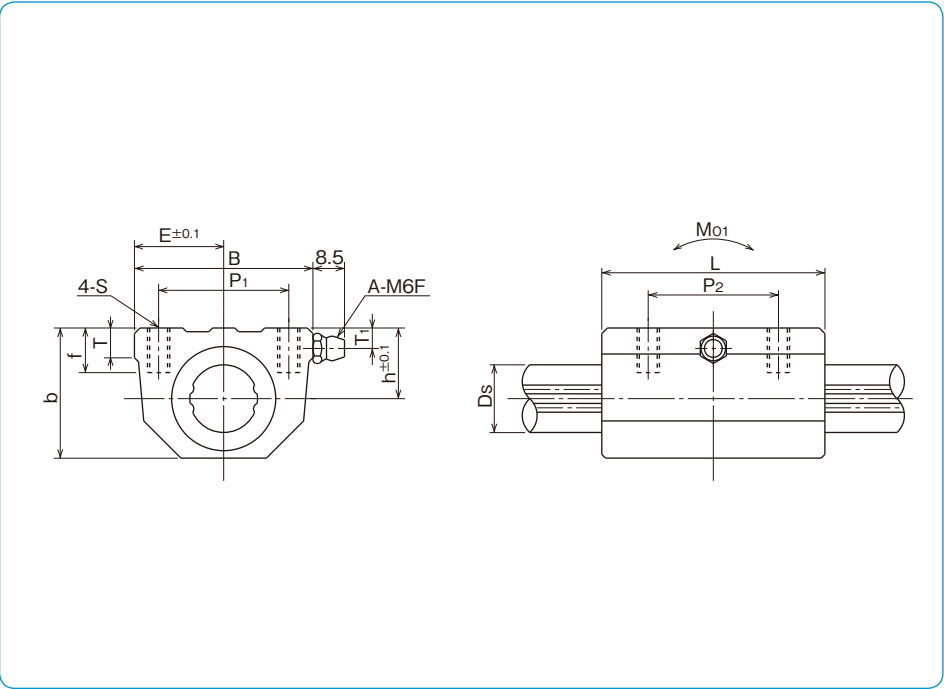
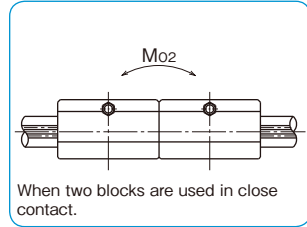
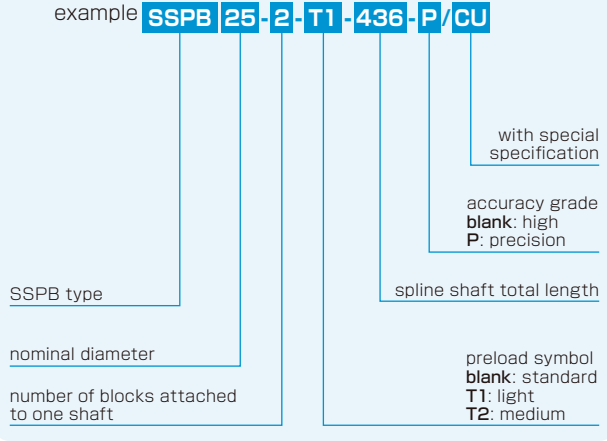
SSPB Type

– Block Type –



part number structure

example **SSPB 25-2-T1-436-P/CU**

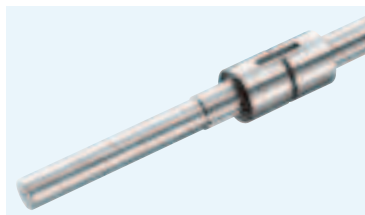


part number	major dimensions									
	h	B	L	E	b	T	P ₁	P ₂	S	f
SSPB20	19	48	60	24	35	8	35	35	M6	12
SSPB25	22	60	70	30	41.5	10	40	40	M8	12
SSPB30	26	70	80	35	50	12	50	50	M8	12
SSPB40	32	86	100	43	63	15	60	60	M10	15

T ₁	Ds	tolerance	basic torque rating		basic load rating		allowable static moment		mass		size
			dynamic C _T	static C _{0T}	dynamic C	static C ₀	M ₀₁	M ₀₂	block	shaft	
5.5	18.2	0 -21	83	133	7.84	11.3	63	500	0.55	2.0	20
6	23		162	239	12.3	16.1	104	830	0.9	3.1	25
7	28		289	412	18.6	23.2	181	1,470	1.4	4.8	30
8	37.4		0/-25	637	882	30.8	37.5	358	2,940	2.5	8.6

1kN≐102kgf 1N·m≐0.102kgf·m

STANDARD BALL SPLINE



part number structure

example **SSP 10 S-2 T1-400**

nut shape
SSP: cylindrical type
SSPM: keyless type
SSPF: flange type
SSPT: two side cut flange type
SSPB: block type

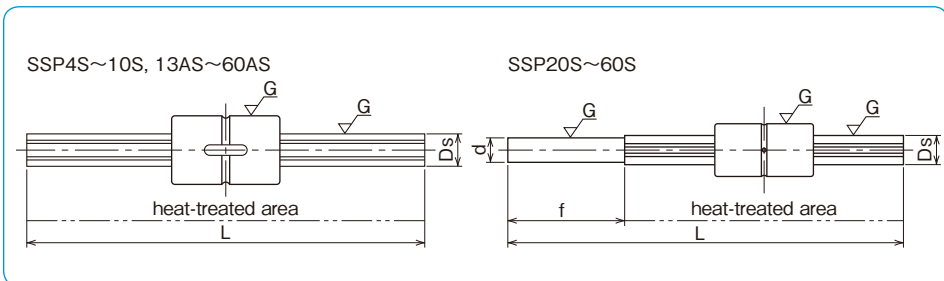
nominal diameter

number of nuts attached to one shaft

standard spline shaft

preload symbol
blank: standard
T1: light
T2: medium

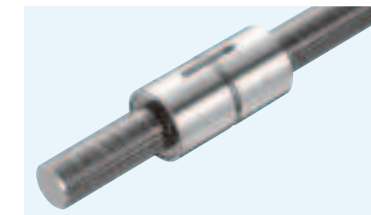
standard length L



nominal diameter	Ds		d		f	major dimensions				applicable nut					
	mm	tolerance μm	mm	tolerance μm		standard length L mm				SSP	SSPM	SSPF	SSPT	SSPB	
4	4	0	—	—	—	100	150	200	300	—	○	○	○	○	○
6	6	-12	—	—	—	150	200	300	400	—	○	○	○	○	○
8	8	0	—	—	—	150	200	300	400	500	○	○	○	○	○
10	10	-15	—	—	—	200	300	400	500	600	○	○	○	○	○
13A	13	0	—	—	—	200	300	400	500	600	○	○	○	○	○
16A	16	-18	—	—	—	200	300	400	500	600	○	○	○	○	○
20A	20	0	—	—	—	300	400	500	800	1,000	○	○	○	○	○
25A	25	-21	—	—	—	300	400	500	800	1,000	○	○	○	○	○
30A	30	0	—	—	—	500	1,000	1,500	2,000	—	○	○	○	○	○
40A	40	0	—	—	—	500	1,000	1,500	2,000	—	○	○	○	○	○
50A	50	-25	—	—	—	500	1,000	1,500	2,000	—	○	○	○	○	○
60A	60	0/-30	—	—	—	500	1,000	1,500	2,000	—	○	○	○	○	○
20	18.2	0	15	0/-18	0	150	350	450	550	650	—	○	○	○	○
25	23	-21	20	0	0	150	350	450	550	650	850	○	○	○	○
30	28	0	25	-21	0	150	450	550	650	750	1,150	○	○	○	○
40	37.4	0	30	0	0	150	550	750	950	1,150	—	○	○	○	○
50	47	-25	40	0	0	150	650	850	1,150	1,350	—	○	○	○	○
60	56.5	0/-30	45	-25	0	150	650	850	1,150	1,350	—	○	○	○	○

* Tolerance of length L for nominal diameter sizes 4 to 10, 13A to 60A: JIS B0405 coarse grade. ○ yes — none
 * Please refer to dimension tables for nut shape and dimensions.

COMMERCIAL BALL SPLINE



part number structure

example **SSPF 25 C-2-436/CU**

nut shape
SSP: cylindrical type
SSPF: flange type
SSPB: block type

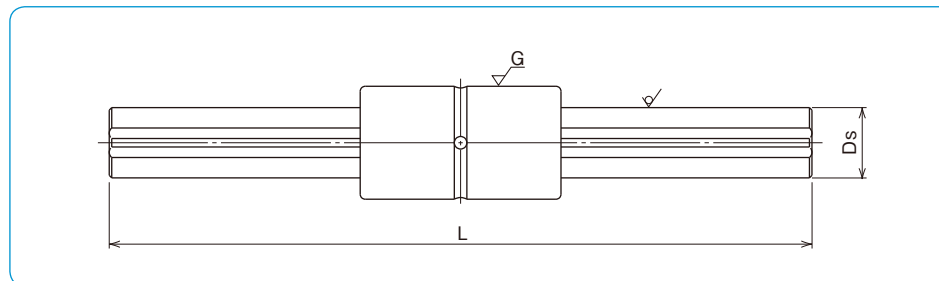
nominal diameter

commercial spline shaft

with special specification

spline shaft total length

number of nuts attached to one shaft



nominal diameter	Ds mm	major dimensions						applicable nut		
		standard length L mm						SSP	SSPF	SSPB
20	18.2	500	1,000	2,000	3,000	4,000	5,000	○	○	○
25	23	500	1,000	2,000	3,000	4,000	5,000	○	○	○
30	28	500	1,000	2,000	3,000	4,000	5,000	○	○	○
40	37.4	500	1,000	2,000	3,000	4,000	5,000	○	○	○
50	47	500	1,000	2,000	3,000	4,000	5,000	○	○	○

* Tolerance of total length and length of splined portion
 total length up to 4,000: JIS B0405 coarse grade
 total length greater than 4,000: ±5.0mm
 Please specify tolerances when required.
 * Please refer to dimension tables for nut shape and dimensions.
 * When a commercial shaft is used, the load rating of the nut is approximately 70% of indicated rating in the dimension tables. ○ yes — none

ROTARY BALL SPLINE

The NB rotary ball spline can be used for both rotational motion and linear motion. The applications include SCARA robots, the vertical shaft of assembly equipment, tool changers, and loaders, etc.

STRUCTURE AND ADVANTAGES

The NB rotary ball spline nut consists of a spline nut and a rotating portion using cross rollers.

Reduced Number of Parts

Because of the single-body construction consisting of the rotating element and the spline element, the number of parts is reduced so that the accumulated errors are also reduced.

Compact and Light

The cross rollers are directly attached to the ball spline's outer cylinder, resulting in a compact and light design.

Substantial Reduction in Installation Cost

The use of cross rollers keeps the housing thickness to a minimum, making the ball spline light and easy to install.

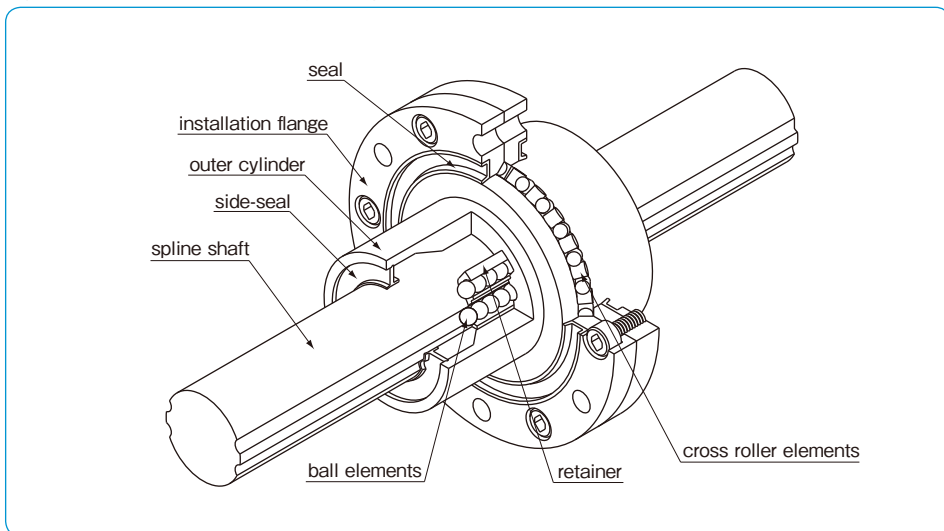
High Rigidity

The use of cross rollers and 4-row ball circuits structure provide high rigidity in spite of the compact design.

High Accuracy

The cross rollers ensure accurate positioning in the rotational direction.

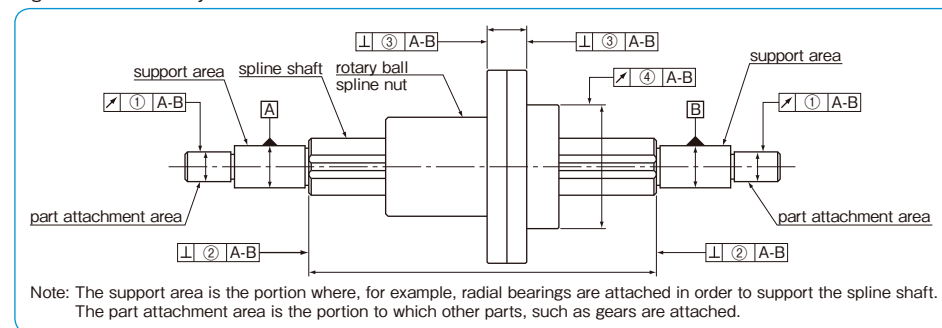
Figure B-25 Structure of NB Rotary Ball Spline



ACCURACY

The accuracy of the NB rotary ball spline is measured at the points shown in Figure B-26.

Figure B-26 Accuracy Measurement Points



Tolerance of Spline Shaft Groove Torsion (Max.)

The groove torsion is indicated per 100mm, arbitrarily set as the effective length of the spline shaft section. When the spline length exceeds 100mm, the value shown in Table B-17 increases proportionally to the spline length.

Table B-17 Tolerance of Spline Shaft Groove Torsion (Max.)

tolerance
13μm/100mm

Table B-18 Tolerance Relative to Spline Support Area (Max.)

part number	①radial runout of part attachment area	②perpendicularity of the end of the spline shaft section (when grinding is requested on the drawing)	unit/μm	
			③perpendicularity of the flange	
SPR 6	14	9	14	
SPR 8				
SPR10				
SPR13	19	11	18	
SPR16				
SPR20A				
SPR25A				
SPR30A	22	13	21	
SPR40A				
SPR50A				
SPR60A	25	16	25	
SPR20				19
SPR25	22	13	21	
SPR30				
SPR40				
SPR50	25	16	25	
SPR60				29

Table B-19 ④Radial Runout of Outer Surface of Rotary Spline Nut Relative to Spline Support Area (Max.) unit/μm

spline shaft total length (mm)		part number						
greater than	or less	SPR 6, 8	SPR 10	SPR 13, 16	SPR 20A, 20, 25A, 25, 30A, 30	SPR 40A, 40, 50A, 50	SPR 60A, 60	
—	200	46	36	34	32	32	30	
200	315	89	54	45	39	36	34	
315	400	126	68	53	44	39	36	
400	500	163*	82	62	50	43	38	
500	630	—	102	75	57	47	41	
630	800	—	—	92	68	54	45	
800	1,000	—	—	115	83	63	51	
1,000	1,250	—	—	153	102	76	59	
1,250	1,600	—	—	195*	130	93	70	
1,600	2,000	—	—	—	171	118	86	

※Please contact NB for spline shafts exceeding 2000mm. * SPR6 shaft Max. length: 400mm SPR13, SPR16 Max.length: 1500mm

PRELOAD AND CLEARANCE

The amount of clearance and preload for the spline portion and the cross roller portion are expressed in terms of the clearance in the rotational direction and the clearance in the radial direction, respectively. Three levels of preload are available: standard, light (T1), and medium (T2).

Table B-20 Preload and Clearance in Rotational and Radial Direction unit/ μm

	part number	standard	light (T1)	medium (T2)			
linear motion	SPR 6	-2~+1	- 6~-2	-			
	SPR 8						
	SPR10						
	SPR13	-3~+1	- 8~-3	-13~- 8			
	SPR16						
	SPR20A	-4~+2	-12~-4	-20~-12			
	SPR25A						
	SPR30A						
	SPR40A	-6~+3	-18~-6	-30~-18			
	SPR50A						
SPR60A							
rotational motion	SPR 6	-1~+3					
	~						
	SPR60						
	SPR20				-4~+2	-12~-4	-20~-12
	SPR25						
	SPR30						
	SPR40				-6~+3	-18~-6	-30~-18
SPR50							
SPR60							

Table B-21 Operating Conditions and Preload

preload	symbol	operating conditions
standard	blank	minute vibration is applied. a precise motion is required. moment is applied in a given direction.
light	T1	light vibration is applied. light torsional load is applied. cyclic torque is applied.
medium	T2	shock/vibration is applied. over-hang load is applied. torsional load is applied.

SPECIAL REQUIREMENTS

NB provides customization such as shaft-end machining, spline nut machining, and surface treatment per customer requests. Table B-22 shows a list of recommended inner diameters for hollow spline shaft. Please contact NB for the inner diameter of SPR20~SPR60.

Figure B-27 Examples of Shaft-end Machining

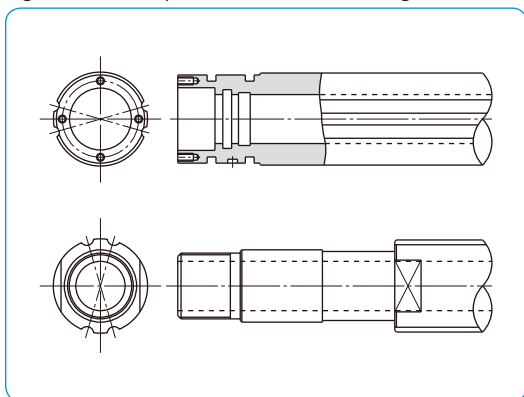
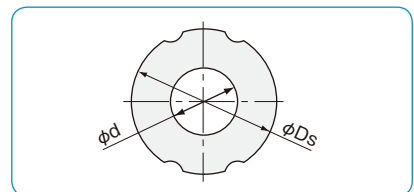


Table B-22 Recommended Inner Diameter for Hollow Spline Shaft

part number	outer diameter Ds mm	inner diameter d mm	cross-sectional coefficient Z mm	second moment of inertia I mm ⁴
SPR 6	6	2	19.4	58
SPR 8	8	3	46.5	186
SPR10	10	4	89.6	448
SPR13	13	6	193	1,260
SPR16	16	8	348	2,780
SPR20A	20	10	686	6,860
SPR25A	25	15	1,230	15,400



MOUNTING

The flange attachment screws have been pre-adjusted for smooth rotary movement and should never be loosened. Shock loading to the flange assembly should be avoided as this can degrade the accuracy of movement and deteriorate the overall performance.

Mounting of Rotary Ball Spline

When the flange is to be used with a faucet joint (as shown in Figure B-28) the housing bore should be machined to a tolerance of H7 and to a minimum depth of 60% of the flange thickness. If only a light load is applied to the SPR in operation, the flange can be used without a pilot end. Please fix the mounting screws diagonally in steps with progressively applying more torque at each step. Please use a torque wrench for a uniform torque. The recommended torque values for medium-hardness steel screws are listed in Table B-23.

Insertion of Spline Shaft

When inserting the spline shaft into the rotary ball spline nut, ensure that the ball elements do not drop out. This is done by aligning the raceway grooves of the shaft with the rows of ball elements and the seal -lip of the nut. Then carefully insert the spline shaft through the spline nut.

LUBRICATION

Since NB rotary ball spline nuts are equipped with seals at both the spline portion and the rotational portion, the lubricant is retained for an extended period of time. The spline nut is prelubricated with lithium soap based grease prior to shipment for immediate use. Please relubricate with a similar type of grease periodically depending on the operating conditions. Low dust generation grease is available from NB standard grease. (refer to page Eng-39) However, an oil lubricant is recommended for high-speed applications. A grease fitting is optional (Figure B-29), please contact NB for details.

Figure B-28 Flange Mounting Method

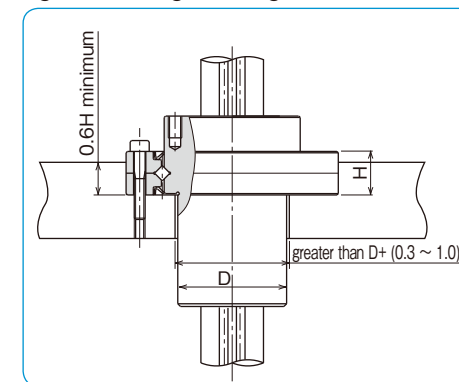
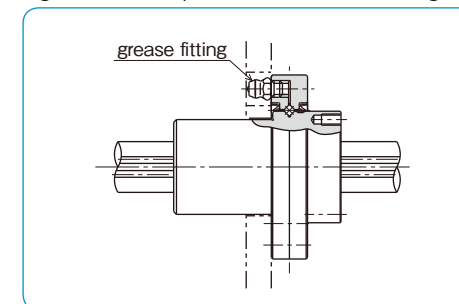


Table B-23 Recommended Torque unit/N·m

mounting screw	M2	M2.5	M3	M4	M5	M6	M8
recommended torque	0.4	0.9	1.4	3.2	6.6	11.2	27.6

(for alloy steel screw)

Figure B-29 Example of Installed Grease Fitting



OPERATING CONDITIONS

The performance of the rotary ball spline is affected by the operating conditions of the application. The operating conditions should therefore be carefully taken into consideration.

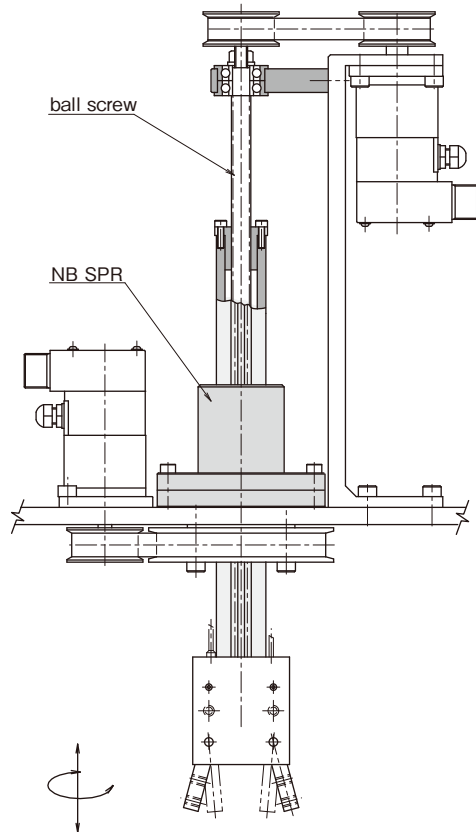
Operating Temperature

Resin retainers are used in the rotary ball spline, so the operating temperature should never exceed 80°C.

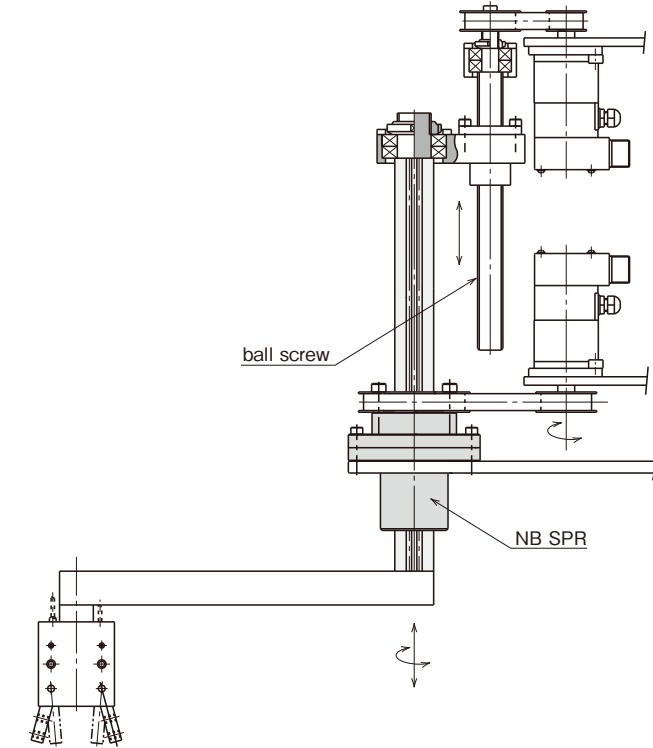
Dust Prevention

Foreign particles or dust in the rotary ball spline nut affects the motion accuracy and shortens the life time. Standard seals will perform well for dust prevention under normal operating conditions, however, in a harsh environment it is necessary to attach bellows or protective covers.

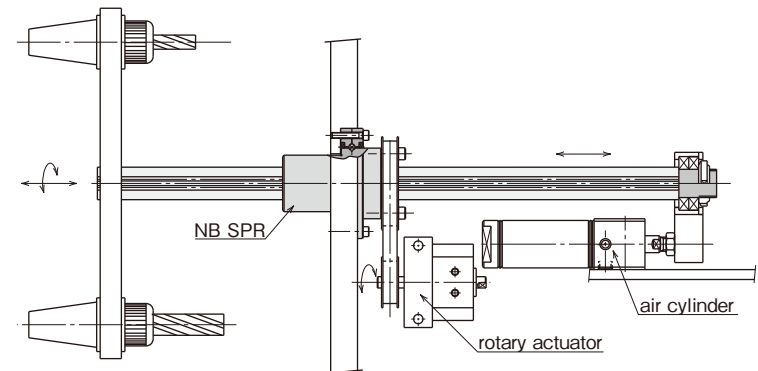
APPLICATION EXAMPLES



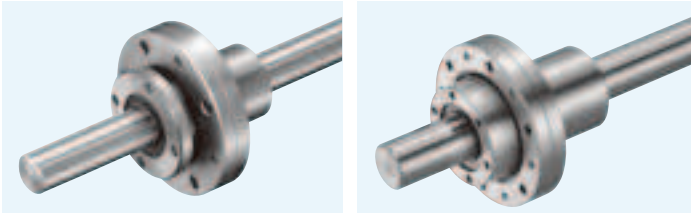
B-34



B-35

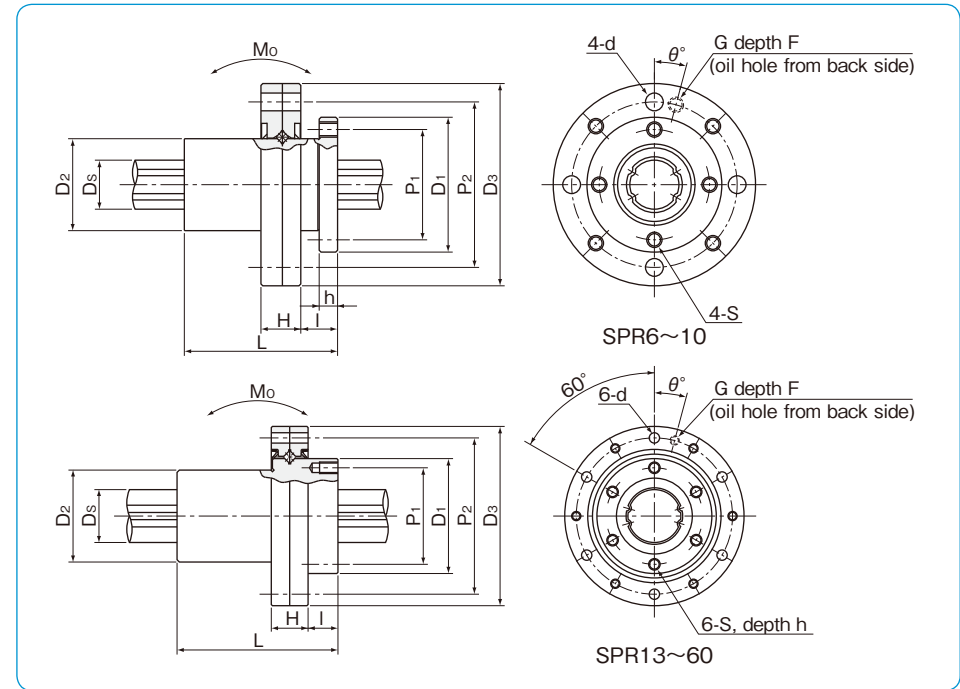
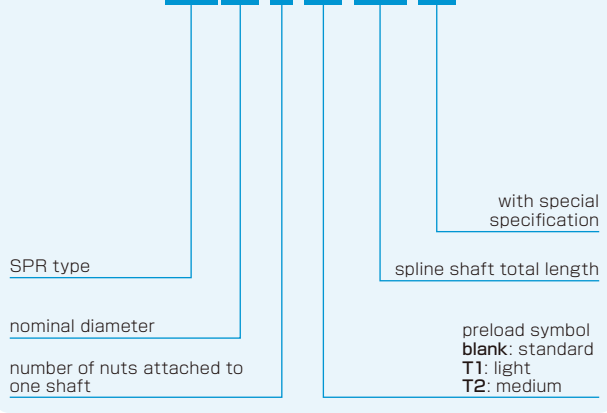


SPR TYPE



part number structure

example **SPR 25 - 2 - T1 - 436 / CU**



ROTARY BALL SPLINE

part number	major dimensions					major dimensions of cross roller bearing											
	D ₁ tolerance	D ₂	L	P ₁ P.C.D.	S	h	I	H	D ₃ tolerance	P ₂ P.C.D.	d	G	F	θ			
	mm	μm	mm	mm	mm	mm	mm	mm	mm	μm	mm	mm	mm	mm	mm		
SPR 6	20		13	25		16	M2	2.5	5	6.5	30	0/-21	24	2.4	M3	2.6	20°
SPR 8	22	0	15	25		18	M2.5	3	6	6.5	33	0	27	2.9	M3	2.6	20°
SPR10	27	-21	19	33	0	22	M3	4	8	7	40	-25	33	3.4	M3	2.8	20°
SPR13	29		24	36	-0.2	24	M3	5	8	9	50		42	3.4	M3	3.6	15°
SPR16	36		31	50		30	M4	6	10	11	60		50	4.5	M3	4.4	15°
SPR20A	44	0	35	63		38	M4	7	12	13	72	0	62	4.5	M6×0.75	5.2	15°
SPR25A	55	-25	42	71		47	M5	8	13	16	82	-30	72	4.5	M6×0.75	6.4	15°
SPR30A	61	0	47	80		52	M6	10	17	17	100	0	86	6.6	M6×0.75	6.8	15°
SPR40A	76	-30	64	100	0	66	M6	10	23	20	120	-35	104	9	M6×0.75	8	15°
SPR50A	92	0	80	125	-0.3	80	M8	13	24	22	134	0	118	9	M6×0.75	8.8	15°
SPR60A	107	-35	90	140		95	M8	13	25	25	155	-40	137	9	M6×0.75	10	15°
SPR20	40	0	34	60	0/-0.2	34	M4	7	12	13	66	0	56	4.5	M6×0.75	5.2	15°
SPR25	50	-25	40	70		42	M5	8	13	16	78	-30	68	4.5	M6×0.75	6.4	15°
SPR30	61	0	47	80		52	M6	10	17	17	100	0	86	6.6	M6×0.75	6.8	15°
SPR40	76	-30	62	100	0	64	M6	10	23	20	120	-35	104	9	M6×0.75	8	15°
SPR50	88	0	75	112	-0.3	77	M8	13	24	22	130	0	114	9	M6×0.75	8.8	15°
SPR60	102	-35	90	127		90	M8	13	25	25	150	-40	132	9	M6×0.75	10	15°

※Please contact NB for the grease fitting and relubrication method.

spline shaft D _s tolerance	rotary ball spline				cross roller bearing		allowable static moment M ₀ N · m	mass		maximum revolutions	size	
	basic torque rating dynamic C _T N · m	static Co _T N · m	basic load rating dynamic C kN	static Co kN	dynamic C _R kN	static Co _R kN		nut kg	shaft kg/m			
mm	μm									rpm		
6	0/-12	1.5	2.4	1.22	2.28	0.6	0.5	5.1	0.04	0.21	2,940	6
8	0	2.1	3.7	1.45	2.87	1.2	1.10	7.4	0.05	0.38	2,580	8
10	-15	4.4	8.2	2.73	5.07	2.4	2.45	18.0	0.09	0.60	2,060	10
13	0	21	39.2	2.67	4.89	2.9	3.70	13.7	0.17	1.0	1,350	13
16	-18	60	110	6.12	11.2	5.6	6.70	46	0.33	1.5	1,080	16
20		105	194	8.9	16.3	6.55	8.79	110	0.57	2.4	890	20A
25	0	189	346	12.8	23.4	9.63	12.7	171	0.81	3.7	700	25A
30	-21	307	439	18.6	23.2	11.8	17.1	181	1.19	5.38	640	30A
40	0	674	934	30.8	37.5	23.0	32.3	358	2.25	9.55	510	40A
50	-25	1,290	2,950	40.3	64.9	27.8	44.0	690	3.57	15.0	430	50A
60	0/-30	1,570	2,620	47.7	79.5	29.0	48.8	881	5.03	21.6	370	60A
18.2		83	133	7.84	11.3	5.90	7.35	63	0.45	2.0	980	20
23	0	162	239	12.3	16.1	9.11	11.5	104	0.75	3.1	770	25
28	-21	289	412	18.6	23.2	11.8	17.1	181	1.25	4.8	640	30
37.4	0	637	882	30.8	37.5	23.0	32.3	358	2.30	8.6	510	40
47	-25	1,390	3,180	46.1	74.2	27.2	42.1	696	3.10	13.1	450	50
56.5	0/-30	2,100	4,800	58.0	127.4	26.5	42.6	1,300	4.70	19	400	60

※Maximum revolutions for grease lubrication.

Contact NB for further information in case oil lubrication is required.

1kN≒102kgf 1N · m≒0.102kgf · m

STROKE BALL SPLINE

The NB stroke ball spline SPLFS type is a high accuracy linear motion bearing with a limited stroke, to which both radial load and torque can be applied at the same time. It operates with extremely small dynamic friction.

STRUCTURE AND ADVANTAGES

The NB stroke ball spline consists of a nut and a shaft both with raceway grooves. The flanged spline nut consists of an outer cylinder, a retainer, side-rings, and ball elements. Since the retainer in the nut is equipped with ball pockets, the ball elements do not contact each other, which allows for a smooth linear motion. The stroke is limited since the retainer is a non-circulating type. For normal operation, it is recommended to consider 80% of the maximum stroke shown in the dimension table as an actual stroke length.

Extremely Small Dynamic Friction and Low Noise

The rolling elements are separated by the ball pockets so that they do not contact each other. The stroke length is limited, but extremely small dynamic friction and low noise are realized because the rolling elements do not circulate.

Compact-Size

With the nut about 20% smaller than conventional ball splines, it contributes to space saving.

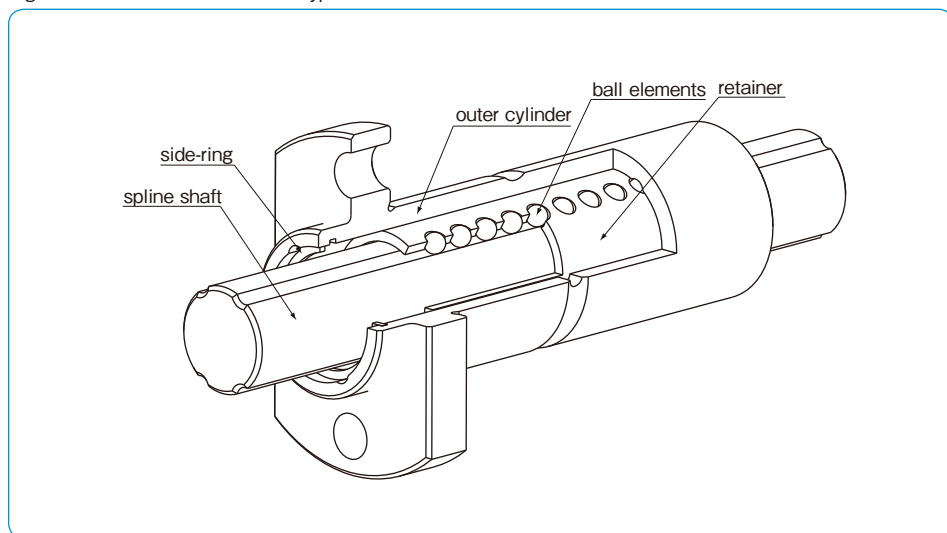
All Stainless Steel Type

Since all the components are made of stainless steel, this stroke ball spline has an excellent corrosion resistance and heat resistance (operating temperature: -20 to 140°C). It is ideal for clean room or vacuum applications.

Lubrication

A lubricant groove and two lubrication holes are provided on the outer surface of the nut, which allow for an easy designing of lubricant replenishment.

Figure B-30 Structure of SPLFS type



ACCURACY

The accuracy of the NB stroke ball spline is measured at the points shown in Figure B-31.

Figure B-31 Accuracy Measurement Points

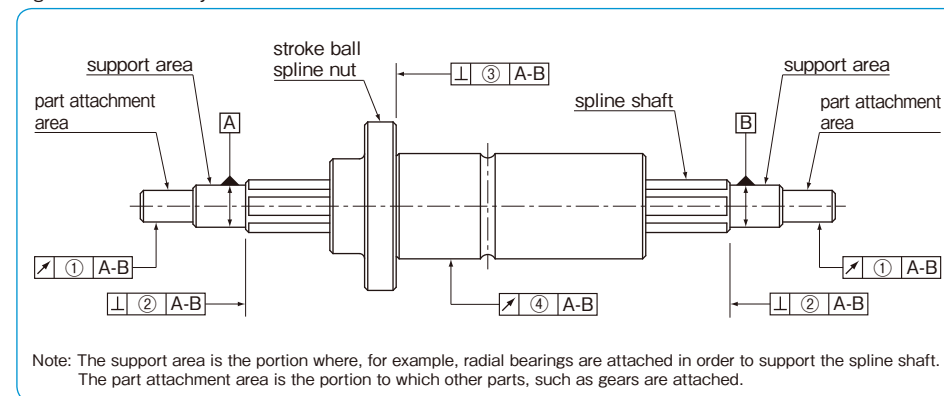


Table B-24 Tolerance of Spline Shaft Groove Torsion (Max.)

The groove torsion is indicated per 100mm, arbitrarily set as the effective length of the spline shaft section. When the spline length exceeds 100mm, the value shown in Table B-24 increases proportionally to the spline length.

tolerance
13 μm/100mm

Table B-25 Tolerance Relative to Spline Support Area (Max.)

part number	unit / μm		
	① radial runout of part attachment area	② perpendicularity of the end of the spline shaft section	③ perpendicularity of the flange
SPLFS 6	14	9	11
SPLFS 8	14	9	11
SPLFS10	17	9	13
SPLFS13	19	11	13
SPLFS16	19	11	13

Table B-26 ④ Radial Runout of Outer Surface of Spline Nut Relative to Spline Support Area (Max.) unit / μm

spline shaft total length (mm)		part number		
greater than	or less	SPLFS6, 8	SPLFS10	SPLFS13, 16
—	200	46	36	34
200	315	89	54	45
315	400	126*	68	53
400	500	163*	82	62
500	630	—	102	75
630	800	—	—	92
800	1,000	—	—	115
1,000	1,250	—	—	153
1,250	1,500	—	—	195

* SPLFS6 maximum shaft length: 400 mm

PRELOAD AND CLEARANCE

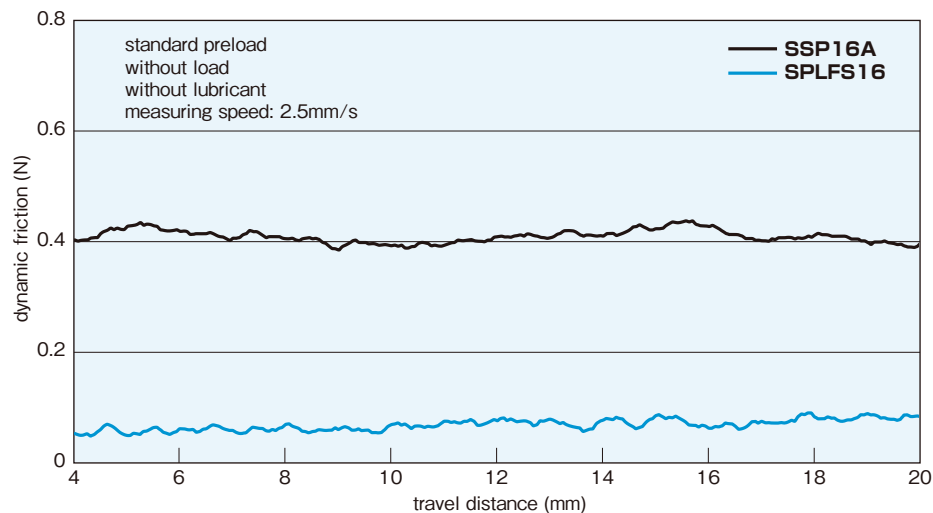
Preload and clearance are expressed in terms of clearance in the rotational direction. For the SPLFS type, only the standard preload is available as shown in Table B-27. Please contact NB if a special preload is required.

Table B-27 Preload and Clearance in Rotational Direction unit/ μm

part number	standard
SPLFS 6	-4~0
SPLFS 8	-4~0
SPLFS10	-4~0
SPLFS13	-4~0
SPLFS16	-4~0

COMPARISON OF DYNAMIC FRICTIONAL RESISTANCE

Figure B-32 Comparison of Dynamic Friction



NOTES ON USE

Dust Prevention

Since the stroke ball spline is designed and manufactured for operation with an extremely small dynamic frictional resistance, seals that increase frictional resistance are not equipped as a standard feature. Please contact NB for a special requirement of seals. For use under harsh conditions, the stroke ball spline should be protected using bellows and protective covers.

Retainer Slippage

If the stroke ball spline is used at a high speed or with a vertical shaft, or under an asymmetric load or oscillation, a retainer slippage may occur. For general operation, it is recommended to consider 80% of the maximum stroke length shown in the dimension table as a stroke length.

To prevent the retainer slippage, it is recommended to do a full-stroke movement of the nut whenever necessary in order for the retainer to be relocated to the center.

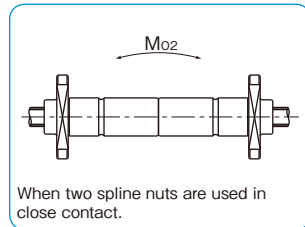
SPLFS TYPE

– Two Side Cut Flange Type –



part number structure

example **SPLFS 16-2-200/CU**



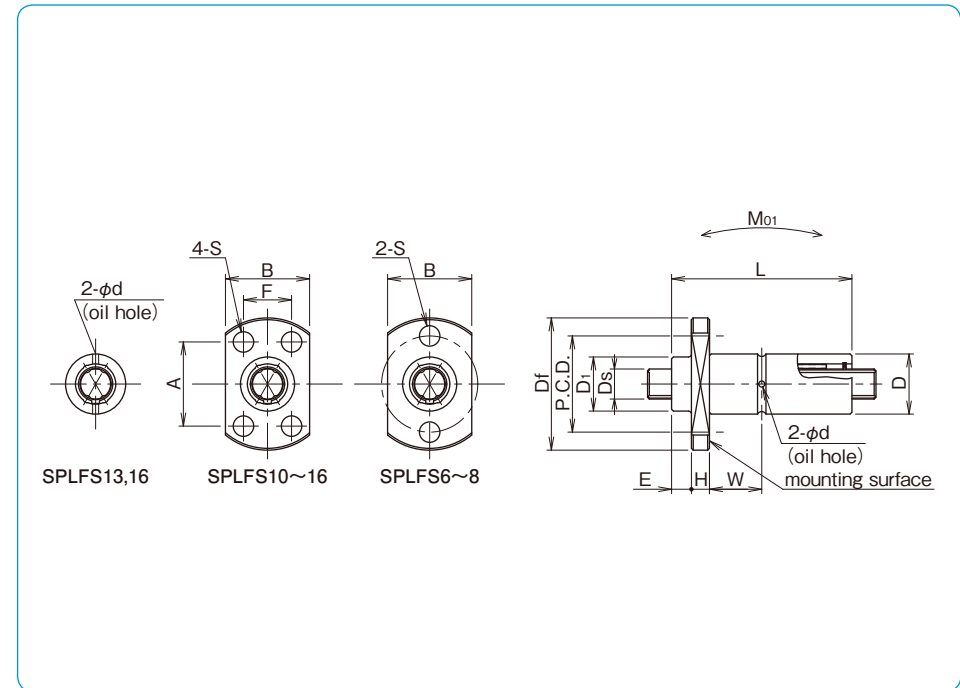
SPLFS type

nominal diameter

number of nuts attached to one shaft

spline shaft total length

with special specification



part number	maximum stroke		D tolerance μm	D1		L tolerance mm	major dimensions						
	mm	mm		mm	mm		E mm	Df mm	H mm	B mm	P.C.D. mm	A mm	F mm
SPLFS 6	22	11	0	10	40	0 -0.2	3.3	23	4	14	17	—	—
SPLFS 8	20	13		12.5	40		3.3	25.5	4	16	19.5	—	—
SPLFS 10	28	16	15.5	50	3.3		28.5	5	20	—	18	13	
SPLFS 13	24	20	19.5	50	4.8		36	5	25	—	22	17	
SPLFS 16	26	24	-9	23.5	60	4.8	40	7	29	—	25	19	

S mm	W mm	d mm	Ds mm	Ds tolerance μm	basic torque rating		basic load rating		allowable static moment		mass		size
					dynamic CT N·m	static CoT N·m	dynamic C kN	static Co kN	Mo1 N·m	Mo2 N·m	nut g	shaft kg/m	
3.4	12.7	1.2	6	0/-12	2.3	3.8	1.8	3.0	11.2	45	21.5	0.21	6
3.4	12.7	1.2	8	0	3.3	5.5	2.02	3.37	13.1	52	27.0	0.38	8
3.4	16.7	1.5	10	-15	6.5	10.9	3.21	5.35	25.6	102	47.7	0.6	10
3.4	15.2	1.5	13	0	27.6	50.7	4.15	7.6	38.8	155	75.3	1.0	13
4.5	18.2	2.0	16	-18	62.8	115	7.66	14	88.3	353	123.5	1.5	16

1kN≒102kgf 1N·m≒0.102kgf·m